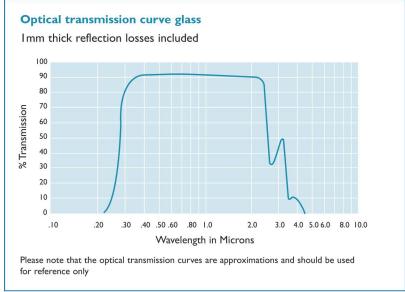


Standard series introduction





Features

- Versatile general purpose viewports for high vacuum and UHV
- Wide transmission range
- Bakeable to 400°C with good resistance to thermal shocks
- Wide variety of accessories available including lead glass shields and viewport shutters
- Non-magnetic option with 316LN flanges on request
- Magnesium fluoride option available

1/2	I 4 4 - I - I		
Viewport se	lection tabl	e and spec	ifications

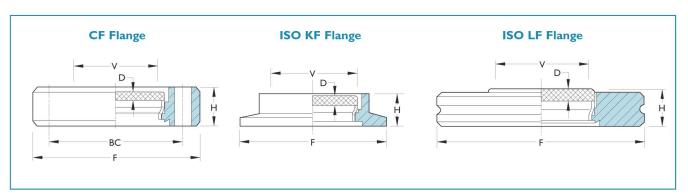
Type of viewport	Maximum bakeout temperature of flange	Maximum bakeout temperature KF / LF flange	Window	Sleeve
304ss / 7056 glass	400°C	150°C	7056 Glass (kodial)	Kovar®
Non-magnetic 316LN	400°C		7056 Glass (kodial)	304ss
Magnesium fluoride	250°C	150°C	MgF ₂	304ss



Viewports and glass components

Standard series





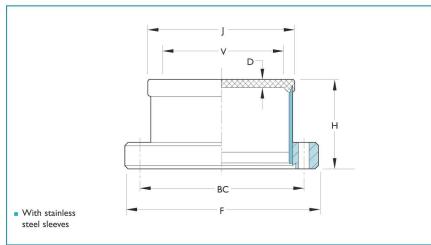
View diameter V	Flange	OD F	н	Glass thickness D	Wt kg	Reference	Part number
304 Stainless	steel / Kovar® sleeve						
16	DN16CF	34	12.0	1.5	0.06	CVP-16	1210000
38	DN40CF	70	13.0	3.0	0.2	CVP-40	1210001
65	DN63CF	114	17.5	3.5	0.8	CVP-63	1210002
90	DN100CF	152	20.0	6.0	1.5	CVP-100	1210003
135	DN160CF	202	22.5	8.0	2.5	CVP-160	1210004
135	DN200CF	253	24.6	8.0	6.1	CVP-200	1210005
15	DN16KF	30	15	1.8	0.02	KVP-16	1210050
20	DN25KF	40	19	1.8	0.05	KVP-25	1210051
37	DN40KF	55	17.8	2.0	0.1	KVP-40	1210052
37	DN50KF	75	15	2.0	0.2	KVP-50	1210053
50	DN63LF	95	11.9	2.7	0.4	LVP-63	1210070
65	DN100LF	130	17.5	4.3	0.8	LVP-100	1210071
98	DN160LF	180	20.1	5.1	1.5	LVP-160	1210072

Non-magnetic viewports



Features

- Non-magnetic housekeeper seal
- Wide transmission 7056 glass (kodial)

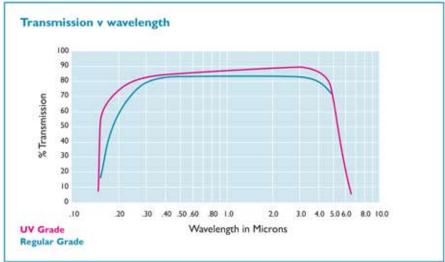


View diameter V	Flange	OD F	н	J	Glass thickness D	Wt kg	Reference	Part number		
316LN Stainle	316LN Stainless steel / 304 Stainless steel sleeve									
12.7	DN16CF	34	28.4	-	1.8	0.3	CVP-16N	1210100		
31.8	DN40CF	70	50.8	41.7	3.2	0.5	CVP-40N	1210101		
50.8	DN63CF	114	53.8	-	4.3	1.1	CVP-63N	1210102		
88.9	DN100CF	152	53.8	-	5.1	1.6	CVP-100N	1210103		
136.7	DN160CF	202	69.9	-	9.5	3.0	CVP-160N	1210104		



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Sapphire introduction



General specifications

Transmission range

Regular grade	0.30 to 4.00µm
UV Grade	0.2 to 4.50µm

Temperature rating?

to 450°C CF Flange mount to 150°C ISO KF Flange mount

Sapphire

This is a synthetic, hexagonal single crystal anisotropic material which displays substantially different physical, thermal, dielectric and optical characteristics when measured along different axes. Caburn-MDC standard sapphire viewports use material with 90° crystal orientation, i.e. crystal orientation parallel to window surface. Viewports with crystal orientation parallel to optical axis, or 0° orientation, are available on request at additional cost. Most material grades are available up to 49mm.

Grades

All viewports up to 25mm in diameter are offered with UV grade sapphire; those exceeding 25mm diameters are offered with regular grade materials. UV grade material is available on request at additional cost.

Note Limitations in today's crystal growth technology make it difficult to guarantee constant transmission performance at wavelengths below 0.25 microns.

Surface finish

Poor surface finish can contribute as much as 10% to overall transmission losses. All viewports are supplied with flat faces which have been finished to standards suitable for most applications. Caburn-MDC's standard finish is a 50-20 scratch-dig. Other finishes are available on request at additional cost. The optics industry typically recommends a 20-10 scratchdig optical finish for service below 0.25 µm.

Crystal orientation

Crystal orientation of Caburn-MDC sapphire viewports is normal to optical axis or 90° orientation. Assemblies with crystal orientation parallel to optical axis or 0° orientation, are available on request at additional cost.

Features

- Sapphire single crystal
- 90° crystal orientation
- 50-20 Scratch-dig

Viewport coatings

Special order anti-reflection coatings can be applied to windows with view diameters greater than or equal to 25.4mm. Note that one window surface is recessed within the viewport's tubular metal mount which will produce shadowing on that side of the window. Caburn-MDC guarantees uniform AR coating over 80% of the window's clear aperture or view diameter. High temperature braze cycles (800°C) require that all coatings be applied after brazing.

Single layer Narrow band Anti-reflection SLAR

SLAR coating is available for sapphire or quartz window substrates. This coating may be tailored and optimized for specific wavelengths between 200nm and 2200nm, with reflection losses less than or equal to 0.5% per surface for either substrate material.

Multi-layer Broad band Anti-reflection MLAR

MLAR coating is available for sapphire or quartz window substrates. This coating is optimized for transmission over the entire range of wavelengths from 450nm to 800nm, with reflective losses at less than or equal to 1.0% per surface for either substrate material.

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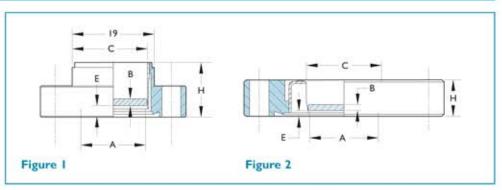
Transmission curves are approximations, intended for reference only, they are based on a Imm sample thickness as tested by sapphire manufacturers

Thermal gradient should not exceed 25°C/minute



CF Flanges

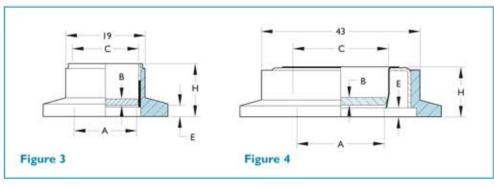




Grade	Flange	Nominal size	Figure	View diameter A	В	С	E	н	Wt kg	Reference	Part number
UV	DN16CF	9	2	8.9	2.0	9.6	1.6	7.2	0.04	VP-046S	9712007
UV	DN16CF	15	1	14.9	2.7	16.0	1.6	12.7	0.04	VP-075S	9712000
UV	DN40CF	18	2	17.5	2.03	19.6	2.0	12.7	0.3	VP-069S	9712001
UV	DN40CF	24	2	23.8	2.03	25.9	2.0	12.7	0.3	VP-100S	9712002
Reg	DN40CF	37	2	36.6	2.39	38.6	2.5	12.7	0.3	VP-144S	9712005
Reg	DN63CF	50	2	49.3	2.39	51.3	2.5	17.3	1.1	VP-200S	9712004

KF Flanges





Grade	Flange	Nominal size	Figure	View diameter A	В	c	E	н	Wt kg	Reference	Part number
UV	DN16KF	15	3	15.0	1.57	16.0	3.3	12.7	0.1	KVP-075S	9713000
UV	DN40KF	18	4	17.5	2.03	19.6	3.3	12.7	0.2	KVP-150S	9713001
UV	DN40KF	24	4	23.9	2.03	25.9	3.3	12.7	0.2	KVP-150-1S	9713002



Fused silica introduction



General specifications

Transmission range

Fused quartz Discontinued	0.30 to 2.50µm
Base ultraviolet UV	0.20 to 2.00µm
Deep ultraviolet DUV-200	0.20 to 2.00µm
Excimer ultraviolet EUV-185	0.185 to 2.20µm
Infra-red, low OH On request	0.185 to 2.20µm

Material	Inclusion class number	Total inclusion cross-section	Maximum inclusion cross-section	Index homogeneity grade	ppm
UV	2	0.10-0.25mm ²	0.50mm	F	≤5
DUV-200	0	0.00-0.03mm ²	0.10mm	Α	\leq
EUV-185	0	0.00-0.03mm ²	0.10mm	C	≤2
Infrared	0	0.00-0.03mm ²	0.20mm	Α	≤5

Temperature rating²

CF Flange mount	200°C³
ISO KF Flange mount	150°C

- Transmission curves are approximations, intended for reference only, they are based on a 10mm sample thickness as tested by quartz manufacturers
- ² Thermal gradient should not exceed 25°C/minute
- 3 Lead-silver braze alloy melts at 305°C

Description

Caburn-MDC fused silica viewports are designed and rated for high and ultra-high vacuum applications. They are constructed using vacuum grade materials including high purity silicon dioxide, 304 stainless steel and vacuum tube-grade braze alloys.

Fused silica is a polycrystalline, isotropic material with no crystal orientation. Its physical, thermal, dialectric and optical properties are uniform in all directions of measurement.

Conventional fused quartz is suitable for basic non-demanding optical applications. Impurities in fused quartz cause a blue-violet fluorescence when exposed to ultraviolet radiation at 253.7µm. This fluorescence is not evident in synthetic fused silica, which is manufactured by flame hydrolosis of silicon tetrachloride.

Caburn-MDC offers three ultaviolet grades of fused silica. A base ultaviolet and two deep ultraviolet grades, DUV-200 and EUV-185.

Features

- Synthetic fused silica
- Standard and zero length
- 40-20 scratch-dig
- Non-coated optics
- Six sizes available

The base UV grade material is suitable for all but the most demanding optical applications and certified to meet ≥80%/cm @185nm external transmittance. DUV-200 fused silica is equivalent to Suprasil-I® and similar to the base grade with the exception of inclusion specifications. EUV-185 is an excimer grade window material which offers excellent performance for excimer-UV laser applications. This material is certified to meet ≥85%/cm @ 185nm external transmittance.

Infrared fused silica windows with low 'OH' content can be quoted for applications requiring IR transmission to about 3600nm. This material has less than Ippm OH content which eliminates the typical absorption band found in other materials.

Fused silica viewports are preferred over glass viewports because of their transparency to ultraviolet radiation. Other advantages include a higher abrasion resistance and a low coefficient of thermal expansion, making them very resistant to thermal shock. Poor surface finish can contribute as much as 10% overall transmission losses. All viewports are supplied with flat faces which have been finished to standards suitable for most applications. Caburn-MDC standard finish for fused silica viewports is 40-20 scratch-dig. Other finishes are available on request at additional cost. For Deep-UV grade materials, the optics industry typically recommends a 20-10 scratch-dig optical finish for service below 0.25 microns.

All dimensions are nominal in millimetres unless specified - Weights given are approximate



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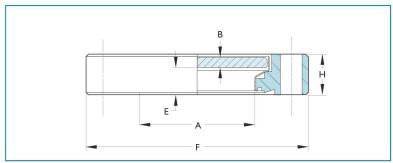




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Zero length fused silica viewports Ultraviolet

Window	CF	Nominal	View					Wt		
material	flange	size	dia. A	В	E	F	H	kg	Reference	
Fused silica	DN16CF	20	16.0	2.5	4.3	34	7.4	0.3	VP-UV-C16	
Fused silica	DN40CF	38	35.6	3.3	8.9	70	12.7	0.4	VP-UV-C40	
Fused silica	DN63CF	63	68.3	6.4	10.4	114	17.3	1.1	VP-UV-C63	
Fused silica	DN100CF	102	98.6	6.4	13.0	152	19.8	1.4	VP-UV-C100	
Fused silica	DN160CF	152	136.7	9.7	12.2	203	22.4	1.6	VP-UV-C160	
Fused silica	DN200CF	203	197.6	9.7	13.5	254	24.6	2.7	VP-UV-C200	

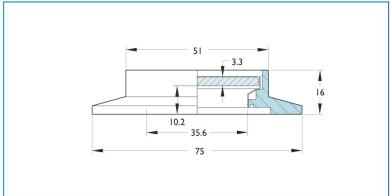
Zero length fused silica viewports Deep ultraviolet

Window material	CF flange	Nominal size	View dia. A	В	E	F	н	Wt kg	Reference	Part number
Fused silica	DN16CF	16	16.0	2.5	4.3	34	7.4	0.3	VP-DUV-200-C16	9722213
Fused silica	DN40CF	38	35.6	3.3	8.9	70	12.7	0.4	VP-DUV-200-C40	9722205
Fused silica	DN63CF	63	68.3	6.4	10.4	114	17.3	1.1	VP-DUV-200-C63	9722207
Fused silica	DN100CF	102	98.6	6.4	13.0	152	19.8	1.4	VP-DUV-200-C100	9722209

Zero length fused silica viewports Excimer ultraviolet

Window material	CF flange	Nominal size	View dia. A	В	E	F	н	Wt kg	Reference	Part number
Fused silica	DN16CF	16	16.0	2.5	4.3	34	7.4	0.3	UV-EUV-185-C16	9722300
Fused silica	DN40CF	38	35.6	3.3	8.9	70	12.7	0.4	UV-EUV-185-C40	9722301
Fused silica	DN63CF	63	68.3	6.4	10.4	114	17.3	1.1	UV-EUV-185-C63	9722302





Zero length fused silica viewports Ultraviolet

Window material	Nominal size	View dia. A	Wt kg	Reference	Part number
DN50KF	38	35.6	0.2	KVP-150Q	9713002

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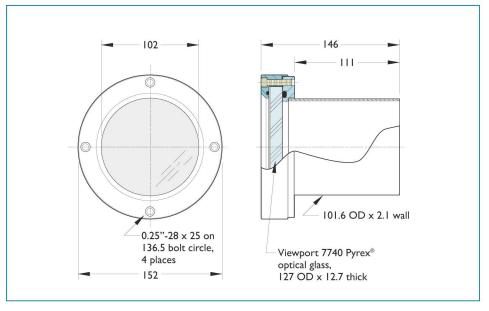


Weldable Pyrex®



Features

- Weld neck, 101.6mm OD
- Pyrex® 7740 borosilicate optical glass
- 100mm diameter nominal viewing area
- Type 304 stainless steel mounting
- Viton® O-ring seal
- Replaceable glass



Description

Economical visual quality viewport used on high vacuum chambers. Weldable configuration allows installation on a custom built stainless steel chamber. The replaceable viewport glass is captured between two elastomer O-rings. The viewport can be easily disassembled by removing four screws from the retainer ring.

	Wt		Part
Description	kg	Reference	number
Pyrex viewport with 102mm OD weld neck	1.5	PVP-4	450010

Spare parts

Description	Wt kg	Reference	Part number
Replacement glass, 7740 pyrex optical 127mm OD	0.5	PRG-4	045010
Bolt, socket head, stainless steel, 0.25"-28 \times 1" long (pack of 4)	0.1	BSPW	190166
O-ring, glass-to-flange	0.1	VO-2-346	041346
O-ring, glass-to-retainer	0.1	VO-2-243	041243

All dimensions are nominal in millimetres unless specified - Weights given are approximate



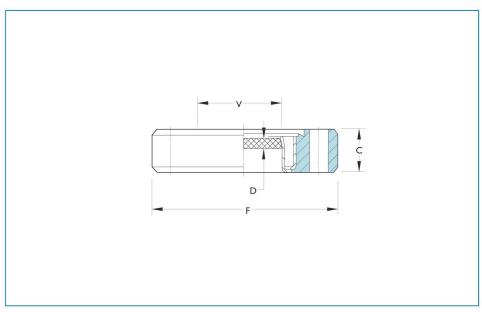


Magnesium Fluoride



Features

- UHV compatible
- Bakeable to 300°C
- Wider transmission range than the standard series





View diameter V	Flange	OD F	Flange thickness C	Magnesium fluoride thickness D	Reference	Part number
20	DN40CF	70	12.7	2	CVPMG22	1210200
38	DN40CF	70	12.7	3	CVPMG40	1210201

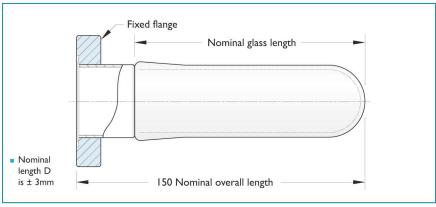


Section 5.2

Glass components

Sealed-off



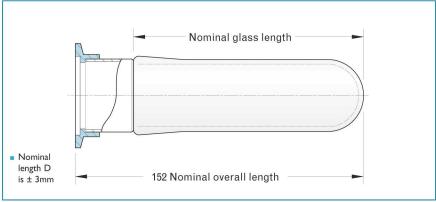


Features

- 7052 Glass
- Kovar® sleeve material
- Optional Pyrex® to stainless steel
- 300°C maximum bakeout
- 304ss non-rotatable flange
- Custom lengths available on request
- Other configurations available on request

Nominal ID	Flange size	Flange OD	Nominal glass length	Wt kg	Reference	Part number
14	DN16CF	34	111	0.2	SEG-075	463000
33	DN40CF	70	121	0.5	SEG-150	463002
55	DN63CF	114	108	0.8	SEG-250	463004
93	DN100CF	152	98	1.4	SEG-400	463006
139	DN160CF	203	98	2.3	SEG-600	463008





Features

- 7052 Glass
- Kovar® sleeve material
- Optional Pyrex® to stainless steel
- 200°C maximum bakeout
- 304ss flange
- Custom lengths available on request
- Other configurations available on request

Nominal ID	Flange size	Flange OD	Nominal glass length	Wt kg	Reference	Part number
14	DN16KF	30	111	0.2	KSEG-075	463020
21	DN25KF	40	111	0.3	KSEG-100	463021
33	DN40KF	55	121	0.5	KSEG-150	463022
46	DN50KF	75	108	0.5	KSEG-200	463023

All dimensions are nominal in millimetres unless specified - Weights given are approximate

Glass to metal adaptors





CF

304ss to 7740 Pyrex®



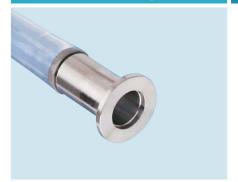
Dimensions given in the table below apply to both the Kovar® adaptors on the left and the 304 stainless steel adaptors on the right.

Part number	Reference	Kovar®-to-Pyrex® overall length	Nominal glass OD	Wall thickness	Flange	304ss-to-Pyrex® overall length	Reference	Part number
461000	GA-012P	136	3.1	0.8	DN16CF	124	GA-012P-S	460000
461001	GA-018P	136	4.7	0.8	DN16CF	124	GA-018P-S	460001
461002	GA-025P	136	6.3	1.0	DN16CF	124	GA-025P-S	460002
461003	GA-031P	136	7.9	1.0	DN16CF	124	GA-031P-S	460003
461004	GA-037P	136	9.5	1.0	DN16CF	124	GA-037P-S	460004
461005	GA-050P	136	12.7	1.3	DN16CF	124	GA-050P-S	460005
461006	GA-062P	136	15.9	1.3	DN16CF	124	GA-062P-S	460006
461007	GA-075P	136	19.0	1.3	DN16CF	133	GA-075P-S	460007
461010	GA-112P	136	28.6	1.5	DN40CF	124	GA-112P-S	460010
461011	GA-125P	136	31.8	1.8	DN40CF	124	GA-125P-S	460011
461023	GA-137P	136	34.9	2.0	DN40CF	124	GA-137P-S	460012
461012	GA-150P	136	38.1	2.0	DN40CF	124	GA-150P-S	460013
461014	GA-225P	147	57.1	2.5	DN63CF	136	GA-225P-S	460017
461015	GA-250P	190	63.5	2.5	DN63CF	143	GA-250P-S	460018
-	_	-	82.6	2.5	DN100CF	162	GA-325P-S	460021
-	-	_	88.9	2.5	DN100CF	162	GA-350P-S	460022
-	-	-	95.3	2.5	DN100CF	162	GA-375P-S	460023
461020	GA-400P	257	101.6	2.5	DN100CF	162	GA-400P-S	460024
461022	GA-600P	270	152.4	3.5	DN200CF	210	GA-600P-S	460026

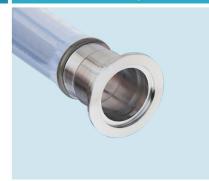
Kovar® to 7740 Pyrex®

ISO KF

304ss to 7740 Pyrex®



Dimensions given in the table below apply to both the Kovar® adaptors on the left and the 304 stainless steel adaptors on the right.



Part number	Reference	Kovar®-to-Pyrex® overall length	Nominal glass OD	Wall thickness	Flange	304ss-to-Pyrex® overall length	Reference	Part number
461040	KGA-075P	146	19.0	1.3	DN16KF	133	KGA-075P-S	460040
461041	KGA-100P	140	25.4	1.5	DN25KF	124	KGA-100P-S	460041
461042	KGA-150P	140	38.1	2.0	DN40KF	127	KGA-150P-S	460042
461043	KGA-200P	152	50.8	2.0	DN50KF	139	KGA-200P-S	460043



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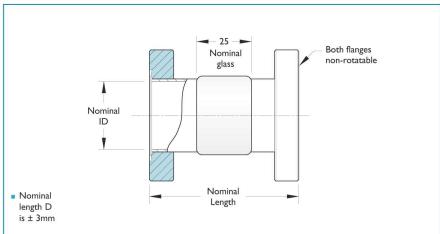
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Double ended

Section 5.2





Features

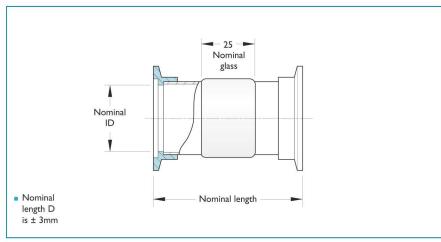
- 7052 Glass
- Kovar sleeve material
- Optional Pyrex® to stainless steel
- 400°C maximum bakeout
- 304ss non-rotatable flange
- Custom lengths available on request
- Other configurations available on request

Nominal ID	Flange size	Flange OD	Nominal length	Wt kg	Reference	Part number
14	DNI6CF	34	76	0.2	DEG-075	462000
33	DN40CF	70	76	0.3	DEG-150	462002
55	DN63CF	114	130	1.0	DEG-250	462004
94	DN100CF	152	133	2.0	DEG-400	462006
140	DNI60CE	203	136	3.2	DEG-600	462008



Double ended





Features

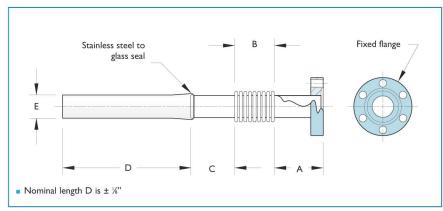
- 7052 Glass
- Kovar sleeve material
- Optional Pyrex® to stainless steel
- 200°C maximum bakeout
- 304ss flange
- Custom lengths available on request
- Other configurations available on request

Nominal ID	Flange size	Flange OD	Nominal length	Wt kg	Reference	Part number
14	DN16KF	30	76	0.2	KDEG-075	462020
21	DN25KF	40	81	0.3	KDEG-100	462021
33	DN40KF	55	84	0.4	KDEG-150	462022
46	DN50KF	75	96	0.7	KDEG-200	462023

Bellows adaptors







Features

- Excellent vibrational absorption
- Ideal for high temperature and cryogenics
- 7740 Pyrex®
- 321ss bellows material
- 304ss flange material
- 300°C maximum bakeout

Flange		Bellows				Maximum	Wt	_	Part
size	A	B ¹	С	D	E	bend	kg	Reference	number
DN16CF	22.0	50	19	76	6.4	180°	0.2	FGA-025-2	466000
DN16CF	22.0	25	19	76	9.5	90°	0.2	FGA-037-1	466007
DN16CF	22.0	76	19	76	9.5	180°	0.2	FGA-037-3	466008
DN16CF	28.4	25	25	76	12.7	45°	0.2	FGA-050-1	466001
DN16CF	28.4	76	25	76	12.7	180°	0.2	FGA-050-3	466002
DN40CF	28.4	25	25	76	19.1	30°	0.7	FGA-075-1	466003
DN40CF	28.4	76	25	76	19.1	90°	0.7	FGA-075-3	466004
DN40CF	28.4	25	25	76	38.1	15°	1.0	FGA-150-1	466005
DN40CF	28.4	76	25	76	38.1	60°	1.0	FGA-150-3	466006

¹ Allows up to 50% expansion and 20% compression of bellows length



Shutter accessories



Features

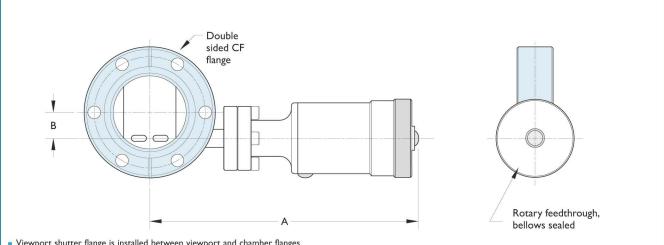
- 100% viewport shielding
- Double-sided flange mount
- CF metal seal interface
- Actuated with bellows sealed rotary feedthrough
- All stainless steel construction
- Four flange sizes
- Bakeable to 200°C

UHV Series

Description

VPS Series rotary viewport shutters provide quick and efficient shielding for standard viewports. These shutters are ideally suited for service in high and ultrahigh vacuum coating applications. They are swing-type, pivoting shutters that are mounted between viewports and chamber port flanges. The shape of each shutter has been designed to maximize its aperture into a standard tubed port. The actual amount of shutter swing will be dependent on the mating chamber port's tube diameter.

The table below gives the maximum swing angle for shutters mounted on Caburn-MDC half-nipples fitted with standard CF metal seal flanges with corresponding tube diameters. To provide maximum shielding of viewports, each shutter body has a step machined to match the shape and contour of the shutter's flap. Actuation of the shutter is provided through an MDC bellows sealed rotary drive. Improved design features include all stainless steel body allowing for bakeout up to 230°C. A positive click-stop action has also been added to the rotary driver that allows for partial opening of the shutter's flapper plate between the fully opened and fully closed positions. Shutter path must be unobstructed during actuation as shutter mechanism can be damaged when shutter is forced beyond a clear and unobstructed travel path, such as smaller tube diameters.



- Viewport shutter flange is installed between viewport and chamber flanges
- Positive detent for travel stops and positioning
- Bolt holes straddle vertical centreline on flange sizes 69.9 to 152.4mm bolt holes located on vertical centreline on flange size 203.2mm

Nominal flange	Flange OD	Flange thickness	A	В	Shutter angle	Wt kg	Reference	Part number
DN40CF	70	19	142	13.7	85°	0.7	VPS-275	454000
DN63CF	114	17	180	27.2	72°	1.4	VPS-450	454001
DN100CF	152	20	188	45.2	75°	2.0	VPS-600	454002
DN160CF	203	22	207	63.2	78°	4.3	VPS-800	454003

Refer to individual double-sided flange size for mounting hardware

All dimensions are nominal in millimetres unless specified - Weights given are approximate



■ France

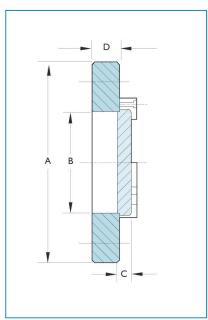
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Viewport shield accessories





Features

- Lead equivalent see below
- For radiation protection
- RWB 46 glass contains 48% Pb and 15% Ba
- Easily mountable to viewports fitted with CF flanges
- Bakeable to 250°C
- Lead glass screens are not leak tight and must be used in conjunction with vacuum viewports
- Use bolt sets for double sided flanges see corresponding flange size accessories

Lead equivalent

1.86mm 6mm thickness 100-110KV 150KV 1.80mm 200KV 1.50mm

Port flange	OD A	View B	Glass thickness C	Shield thickness D	Wt kg	Reference	Part number
DN40CF	70	39	6	10	0.5	LG-40	1210300
DN63CF	114	66	6	10	1.4	LG-63	1210301
DN100CF	152	89	6	10	2.5	LG-100	1210302
DN160CF	203	139	6	10	5.5	LG-160	1210303