

Gate valves Million cycle line MC+

Introduction



In the simplest of terms, vacuum gate valves are devices that regulate the flow of gases, fluids or materials through a structure or aperture by opening, closing or obstructing a port or passageway. Gate valve assemblies consist of three key components: an actuator, a carriage/gate and a valve body. The actuator provides the power to position or transport the valves carriage/gate. The actuator is attached to the valves body via a rectangular

bonnet flange. The gate closes or opens one of the valves body ports. The valve body is a vacuum tight chamber that is screwed, flanged or welded into a larger vacuum vessel or system.

It is worth noting that reliable vacuum valves were not commercially available until the late 1940s with the advent of O-ring elastomer seals. The elastomer O-ring was developed for use in aircraft hydraulic systems, and was soon thereafter adopted by the vacuum community as the standard means of making vacuum seals. Prior to this it was common practice, even in large research establishments, to upgrade general service valves for vacuum use by winding actuator shaft gaskets from string soaked in an Apiezon grease. Caburn-MDC stainless steel vacuum gate valves incorporate patented C-Loc™ and Uni-Loc™ gate valve locking mechanisms. No contact is made between a valves body and the locking mechanism, a feature which markedly decreases vibration and insures smooth valve operation. Caburn-MDC gate valves require about half the number of moving parts found in comparable competitor valves. This reduction in moving components minimises wear and particulate generation which in turn provides valves of superior performance and reliability. The valves' low outgassing characteristics can be attributed to a fusion welded 300 series stainless steel body, welded AM-350 stainless steel nesting bellows as well as small cross-section O-rings and the elimination of blind internal cavities. Caburn-MDC circular gate valves are offered in various sizes ranging from 16mm to 305mm port diameters. Standard port mounts include: CF metal seal flanges, which are recommended for ultrahigh vacuum service; ISO KF and ISO LF fast make and break elastomer sealed flanges, ideal for high vacuum applications requiring frequent assembly and disassembly. Gate valve actuation is available in both manual and electropneumatic configurations. Custom designed valves are available on request.

Standard gate valve features

- UHV and HV series
- Ports with circular or rectangular apertures
- CF, ISO KF or ISO LF port flanges
- Manual and electropneumatic actuators
- Patented C-Loc™ and Uni-Loc™ locking mechanism
- 24V DC air control solenoid valve (Circular and rectangular gate valves)
- OFE copper metal and Viton® elastomer bonnet seals
- Welded bellows actuator seal
- TIG welded internal body joints
- Electropolished interior and exterior surfaces
- Dry film lubricated bearings

Optional gate valve features

- Modular electromechanical position indicators
- Valve body roughing ports
- High temperature 250°C Kalrez® elastomer gate seal

Million cycle valves MC+

Features

- Enhanced to withstand 1 million cycles before requiring service.
- Low vibration, quiet operation
- Pneumatically locked in the closed position
- Remains closed in the event of power loss
- Fewer internal parts produce low particle generation

Mechanical position indicator Option -01

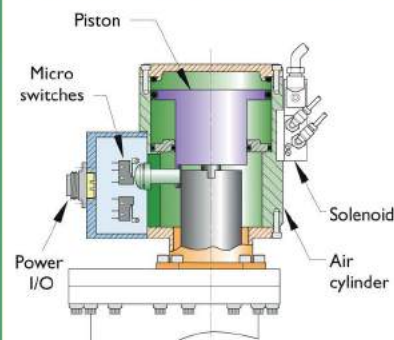


Circular C-Loc™ gate valves can be fitted with optional high precision, modular mechanical position indicators (MPI). This new MPI system consists of two single pole double throw micro switches fitted with integral hinged lever and roller actuators. Each micro switch is wired in a normally open position. Normally closed switches are available on request, and easily modified by reversing standard



factory wiring. Precise positioning of each micro switch is possible by a patented vernier mechanism found only on Caburn-MDC gate valves. MPI connections are made via industry standard seven pin circular threaded connectors supplied with mating female cable connectors. All pneumatic valves include solenoids pre-wired through MPI connector box.

MPI / Pneumatic actuator detail



All dimensions are nominal in millimetres unless specified - Weights given are approximate

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 Germany +49 (0) 2305 947 508 sales@mdcvacuum.de
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Air control solenoid valve Option -09 240VAC



Caburn-MDC circular gate valves fitted with standard electropneumatic actuators are equipped with Humphrey 410 series 24V DC air control solenoid valves, optional 240V AC solenoid valves are available on request. All solenoid valves (AC/DC power consumption is 4 watts) are fitted with DIN type connectors that conform to international standards. DIN connectors provide simplicity, convenience and fast, easy electrical installation. Solenoid valves come standard with push button/spring return manual override. Manual override is located at top of solenoid and identified by a prominent red

push button. Solenoid valves are designed for use with compressed air from 0 to 8.6 bar. Air should be clean and uncontaminated. When in doubt, install a filter with filtering capacity of 40 microns. Periodically remove and clean or replace filter elements. All solenoid electrical leads are pre-wired to MPI box connector.

Caution Check voltage label on solenoid before connecting power. Do not separate coil portion (black) from body (aluminium).

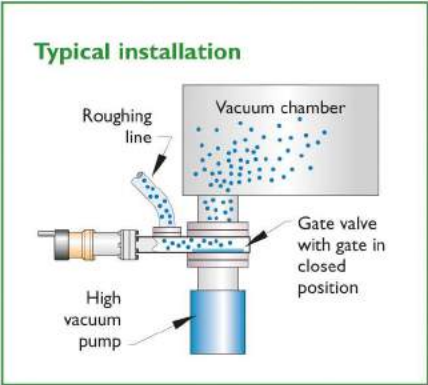
24V DC solenoid valves are supplied as standard.

Roughing port Option -04, -05 and -O6

With the exception of the DN16 gate valve, all valves can be fitted with roughing ports. Valves with CF port flanges are supplied with CF roughing port flanges. Flush mounted roughing port flanges have tapped bolt holes, but those with tubular extensions have drilled through bolt holes. Gate valves fitted with ISO KF and ISO LF port flanges are supplied with ISO KF roughing port flanges. Roughing ports will be installed on the side opposite the gate seal (the carriage side of the valve).

Although the location of the roughing port does not affect its function, the positioning of the gate is important.

A roughing port provides a path to a vacuum chamber through the gate valve body. With the gate closed, the valve body and chamber may be evacuated by a vacuum roughing pump.



Standard gate valve roughing ports include

Option-04	DN40CF to DN63CF valves	DN16CF or DN16KF port
Option-05	DN100CF to DN200CF valves	DN40CF or DN40KF port
Option-06	10 and 12" valves	DN63CF or DN50KF port

High temperature gate seal Option -11

Gate valves are supplied standard with Viton® gate seals. UHV series valves, which have metal sealed bonnet flanges, can be ordered with the high temperature Kalrez® compound 4079 gate seal gasket option. Kalrez® compound 4079 O-rings are suitable for vacuum bakeout to 250°C

(with gate in an open position). Kalrez® compound 4079 offers excellent chemical resistance and good mechanical properties. When compared to Viton® elastomers, Kalrez® has lower outgassing characteristics for any given temperature from ambient to 250°C.

- When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number.





Section 2.1

Gate valves Million cycle line MC+

Specifications

Gate valves

**Sealing**

Valves will seal against 1 bar differential atmospheric pressure in either direction.

Orientation

Valves can be installed in either a vertical or horizontal orientation.

Leak tightness

Each valve is tested using a helium mass spectrometer leak detector calibrated for a minimum sensitivity of 2×10^{-10} mbar litre/sec of He. Internal welds are inspected for pits, cracks and other irregularities which may cause virtual leaks.

Maintenance

Carriage and gate mechanism may be removed through the bonnet flange for seal replacement, cleaning or retrofitting without removing the valve body from the system.

Manual actuation

Actuators are constructed with non-rising Acme threads for smooth and quick operation. Visual open position indicators are standard on all manual valves.

Circular gate valves

Specifications**Material**

Body, carriage and gate	300 Series ss
Bellows	AM-350 ss
Air cylinder	Teflon® coated aluminium
Bolts	300 Series ss, silver plated

Gaskets

Bonnet UHV / HV	OFE Copper/Viton® elastomer
Gate	Viton® or optional Kalrez® 4079 elastomer
Piston	Viton® elastomer

Electropneumatic actuator

Air pressure	5 to 7 bar
Air control valve	410 Series Humphrey solenoid valve
Solenoid power	24V DC, 240V AC 4W
Power loss	Valve closes*
Position indicators	Mechanical, vernier adjustable, hinged-roller type micro switches suitable for 5A, 240V AC

Vacuum

Range	1×10^{-11} mbar
Leak test	2×10^{-10} mbar litre/sec of He

Temperature range Bakeability under vacuum in open-closed positions, with the following bonnet-gate seal combinations:

Series	Open	Closed	Bonnet	Gate
UHV	200°C	150°C	Copper	Viton®
UHV	250°C	200°C	Copper	Kalrez
HV	150°C	150°C	Viton®	Viton®

Weight	See table
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Dimensions	See table
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* Can be changed to valve open by customer

Million cycle valves MC+

Features

- Enhanced to withstand 1 million cycles before requiring service.
- Low vibration, quiet operation
- Pneumatically locked in the closed position
- Remains closed in the event of power loss
- Fewer internal parts produce low particle generation

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Angle valves Million cycle line MC+

Introduction

Angle and In-line valves

Vacuum angle valves are devices that regulate the flow of gases, fluids or materials through a structure or aperture by opening, closing or obstructing a port or passageway. Valve assemblies consist of an actuator, a poppet and a valve body. The actuator provides the power to position or transport the valves poppet which is attached to the valves body via a circular bonnet flange. The poppet closes or opens one of the valves body ports. The valve body is a vacuum tight chamber.

Reliable vacuum valves were not commercially available until the late 1940s with the advent of O-ring elastomer seals. The elastomer O-ring was developed for use in aircraft hydraulic systems, and was soon thereafter adopted by the vacuum community as the standard means of making vacuum seals. Prior to this it was common practice, even in large research establishments, to upgrade general service valves for vacuum use by winding actuator shaft gaskets from string soaked in an Apiezon grease.

Caburn-MDC stainless steel vacuum angle valves have been designed for maximum conductance and minimum size for easy installation. These valves are ideally suited for systems requiring high reliability and low outgassing. The valves' low outgassing characteristics can be attributed to a fusion welded 304 stainless steel body, welded AM-350 stainless steel nesting bellows as well as small cross-section elastomers and the elimination of blind internal cavities.

Caburn-MDC angle valves are offered in various sizes ranging from 6.4 to 254mm port diameters. Standard port mounts include: CF metal seal flanges, recommended for ultrahigh vacuum service; ISO KF and ISO LF fast-make and fast-break elastomer seal flanges, ideal for high vacuum applications requiring frequent assembly and disassembly.



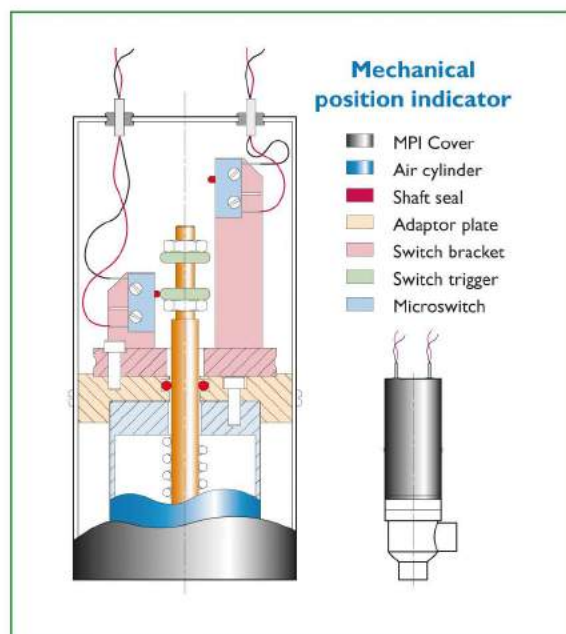
Standard features

- Enhanced to withstand 1 million cycles before requiring service
- UHV and HV series
- CF, ISO KF and ISO LF port connections
- Manual and electropneumatic actuators
- 24V DC air control solenoid valve
- OFE copper metal and Viton® elastomer bonnet seals
- Welded bellows actuator seal
- TIG welded internal body joints
- Electropolished interior and exterior surfaces

Optional features

- Electromechanical position indicator
- Magnetic reed switch position indicators
- Air control solenoid valves for 240VAC
- High temperature 250°C Kalrez® elastomer poppet seal

Mechanical position indicator Option -01



Caburn-MDC angle valves are available with precision mechanical position indicator (MPI) option. The MPI system consists of two single pole, double-throw micro switches mounted on top of the pneumatic actuator air cylinder. Each micro switch is wired in the normally open position. Wiring in a normally closed position is available on request, and easily modified by reversing standard factory wiring. Precise actuation of each micro switch is factory adjusted by positioning individual switch triggers mounted on the actuator shaft.



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Angle valves Million cycle line MC+

Options



Magnetic reed-switch position indicator Option -02

Caburn-MDC magnetic reed switches consist of four basic components: a glass capsule, a gas filler (the atmosphere inside the glass capsule), electrical contacts and two ferromagnetic reeds.

The reeds are hermetically sealed into the glass capsule in a cantilever fashion so that the ends align and overlap, while maintaining a small gap between them. The floating end of each reed will assume opposite magnetic polarity when brought into the proximity of a magnetic field. When the magnetic flux density is sufficient, the attraction force of the opposing magnetic poles will overcome the reed stiffness causing them to flex

towards each other and make electrical contact. Since these switches have no mechanical parts to wear out this operation can be repeated millions of times.

The characteristic life expectancy of these switches is rated at 100 million cycles, provided electrical ratings are not exceeded.

Contacts normally open, Caburn-MDC reed switch position indicators will operate at temperatures ranging from -40°C to $+125^{\circ}\text{C}$.



Air control solenoid valve Option -09 240V AC

Angle valves fitted with standard electropneumatic actuators are equipped with Humphrey 310 or 410 series 24V DC standard and 240VAC 50/60Hz optional air control solenoid valves. Air-open/spring-close angle and in-line valves use the 310 series solenoids, while the 410 series solenoid is used with the air-open/air-close angle and in-line valves. AC/DC power consumption for this solenoid valve is 4 watts.

All solenoid valves are fitted with DIN type connectors that conform to international standards. DIN connectors provide simplicity, convenience and fast, easy

electrical installation. Solenoid valves come standard with push button/spring return manual override. The manual override is located at the top of the solenoid and identified by a prominent red push button.

Air control solenoid valves are designed for use with compressed air from 0 to 8.6 bar (gauge working pressure of 4.8 to 6.9 bar). Air should be clean and uncontaminated. When in doubt, install a filter with a 40 micron filtering capacity. Periodically remove and clean or replace the filter element.



High temperature poppet seal Option -11

Angle valves are supplied standard with Viton® elastomer poppet seals. UHV series valves, which have metal sealed bonnet flanges, can be ordered with the high temperature Kalrez® compound 4079 poppet seal gasket option. Kalrez® compound 4079 elastomers are suitable for vacuum bakeout to 250°C (with poppet in an open position). Kalrez® compound 4079 offers excellent chemical resistance and good mechanical properties. When compared to Viton® elastomers, Kalrez® has lower outgassing characteristics for any given temperature from ambient to 250°C .

As with standard poppet seals, Kalrez® elastomer seals have a small amount of

Krytox® LVP vacuum grease applied at the time of installation. Vacuum grease should be applied to elastomer gaskets in order to maximise its sealing properties and extend its cycle life.

Installation of a poppet seal is accomplished by pressing an O-ring into the poppet groove first at the 12 and 6 o'clock positions then at the 3 and 9 o'clock positions, etc. Pressing the O-ring into the groove in this manner avoids twisting the O-ring.

Note Kalrez® has a much faster permeation rate for helium than does Viton®.



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Section 2.3

Gate valves

Angle valves Million cycle line MC+

Specifications

General guidelines

Installation and orientation – Angle valves can be installed using one of various port connections as summarised on page 149. Valves up to and including 100mm ports can be installed in either a vertical or horizontal orientation. Valves with 150mm and larger ports must be installed in a vertical orientation, as shown in the figure below. The bottom port is usually oriented towards the vacuum environment. Mounting in this fashion minimises the in-vacuum volume and also aids poppet sealing when the side port is vented to air.

Sealing – Angle valves can be sealed via manual or electropneumatic actuation. All valves up to 75mm ports will seal against 1 bar differential atmospheric pressure in either a bottom or side port direction. Those with 100mm and larger ports should be installed with vacuum at the valve seat port only, shown as bottom port.



Electropneumatic angle valves with 6.4 to 38mm diameter ports are fitted with air-open/spring-close actuators. Valves with 50mm or larger diameter ports employ air-open/air-close pneumatic actuators. Custom actuator designs are available on request. The solenoid valve temperature should not exceed 50°C. Pneumatically actuated air cylinder seals are Viton® elastomer O-rings and therefore have a temperature limit of 150°C.

Maintenance

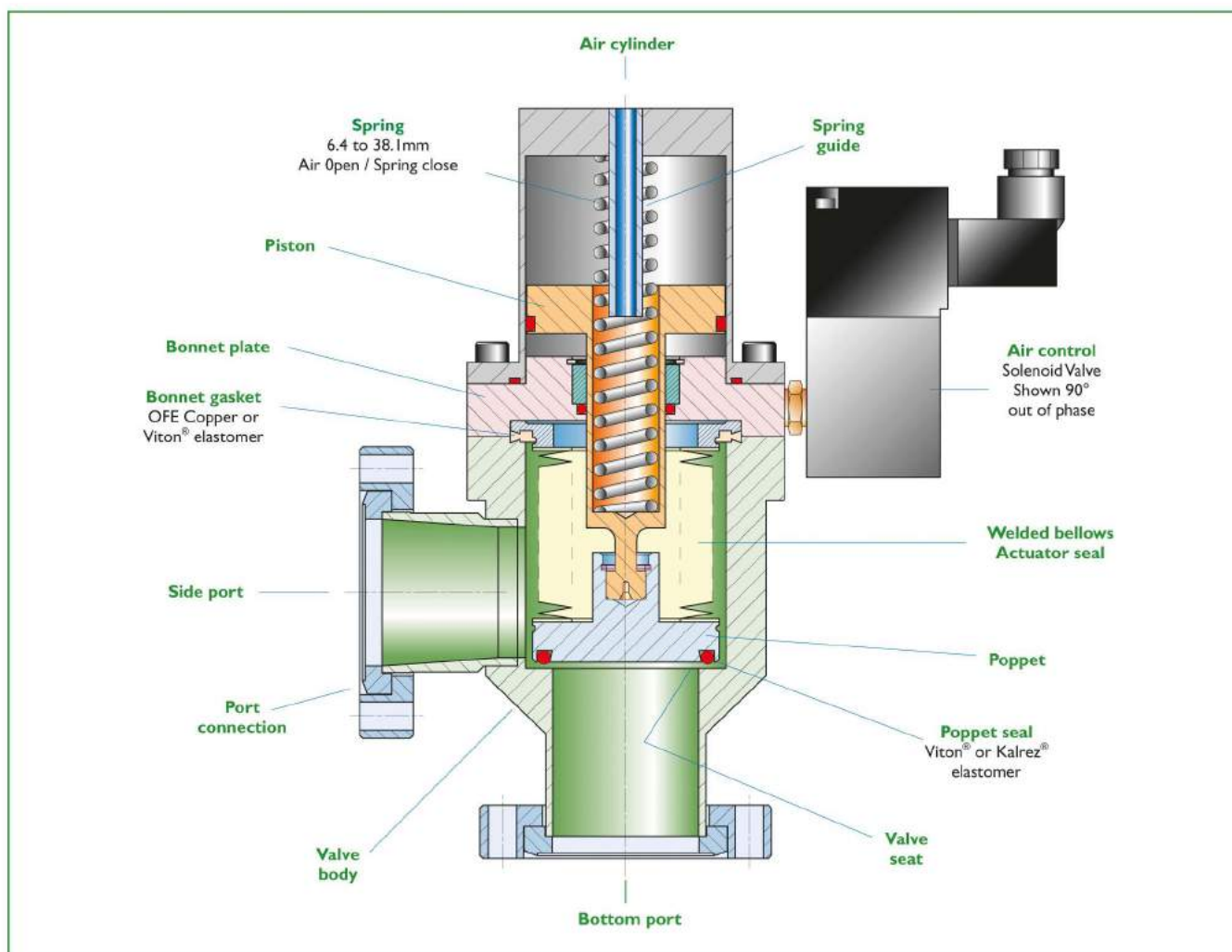
Actuator and poppet mechanism may be removed through the bonnet flange for seal replacement, cleaning or retrofitting without removing the valve body from the system. Refer to instruction manual for details.

Leak testing

Each valve is tested using a helium mass spectrometer leak detector calibrated for a minimum sensitivity of 2×10^{-10} mbar litre/sec of Helium. Internal welds are inspected for pits, cracks, and other irregularities which may cause virtual leaks.

Customer note

Bakeout – Air control solenoid valves must be removed or remotely mounted for valve maximum bakeout conditions.



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Angle valves Million cycle line MC+

Specifications



Specifications

Material		Port fastening	
Flanges	304ss	Bolt type	Hex head bolts
Valve body	304ss	Nut type	Hexagonal nuts
Air cylinder	Teflon® coated aluminium	Fastening torque for CF port flanges	
Actuator seal	AM-350 welded bellows	M4	10 Nm
Gaskets, bonnet	OFE Copper or Viton® elastomer	M6	16 Nm
Gaskets, poppet	Viton® or Kalrez® 4079 elastomer	M8	20 Nm
Gaskets, pneumatic actuator	Viton® elastomer	Vacuum	
Bolts	300 Series Stainless Steel	Range	To 1x10 ⁻¹¹ mbar
Electropneumatic actuator		Leak test	2x10 ⁻¹⁰ mbar litre/sec of He
Air pressure	4.8 to 6.9 bar	Temperature range	
Air control valve 6.4 to 38.1	310 Series Humphrey solenoid valve	Bakeability, under vacuum in open/closed positions with the following bonnet/poppet seal combinations	
Air control valve 50.8 to 254	410 Series Humphrey solenoid valve	UHV Series with Copper/Viton®	
Solenoid power	24V DC/240V AC 50/60Hz, 4Watts	UHV Series with Copper/Kalrez®	
Power loss	Valve closes	HV Series with Viton®/Viton®	
Position indicators, magnetic	0.5A, 240V AC, 10W maximum	Weight and Dimensions	
Position indicators, mechanical	5A, 240V AC micro switch	See tables	

Port connection guide

Caburn-MDC offers four industry standard port connections. The port connections available for each valve size are depicted in the specific two page valve spread. Port connections not shown, are either not available for that specific valve size or only available on request.

The following port connection guide summarises the four standard connection solutions available. For a detailed discussion of these connections reference Section 1.

CF
Metal Seal flanges

UHV Flange
CF flanges employ a Conflat® compatible knife-edge sealing mechanism which produces a cold-flow deformation of a metal copper gasket. Flanges are available for tube sizes from 6.4 to 355.6mm diameters. They are used in UHV environments where high temperature bake-outs are a must. Both port flanges are rotatable.

ISO KF
ISO Elastomer seal flanges

HV Flange
ISO KF flanges are ideal for vacuum systems requiring frequent assembly and disassembly. Fastening and sealing is achieved by a hinged radial clamp which provides compression of an elastomer gasket. KF flanges comply with all ISO specifications for vacuum hardware and are available for tube sizes up to 50.8mm in diameter.

VCR®
Swagelok metal seal fittings

UHV Tube fitting
Swagelok VCR® tube fittings are designed for rapid make-up in tube, pipe and welded systems. They are zero clearance fittings, ideal for installation in limited space. Sealing is accomplished with the compression of a copper metal gasket. They are typically used for gas admission into UHV systems. VCR in 1/4" (6.4mm) tube only.

ISO LF
ISO Elastomer seal flanges

HV Flange
LF flanges cover the range from 63.5 to 508mm tube diameters. The main difference between LF and KF flanges is their method of fastening. LF flanges use multiple claw-clamps versus a single hinged radial clamp in KF flanges. They also meet all ISO specifications for vacuum hardware.

Customer note VCR® fittings are imperial sizes only



Section 2.5

All-metal valves

Angle and in-line specifications

Gate valves



MAV-150

MIV-150

Specifications

Material

Flanges	304ss
Valve body	304ss
Bolts	300ss
Gaskets, poppet and bonnet	OFE Copper

Port fastening

Bolt type	Socket head bolts
Nut type	Hexagonal nuts

Vacuum

Range	1×10^{-11} mbar
Leak test	2×10^{-10} mbar litre/sec of He

Poppet sealing torque

19 Valve, first/subsequent seals	10-14/8-10 Nm
38 Valve, first/subsequent seals	5-11/5-10 Nm
63 Valve, first/subsequent seals	10-14/8-10 Nm

Temperature range

Closed/open	300°C/450°C
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Weight and dimensions

See tables

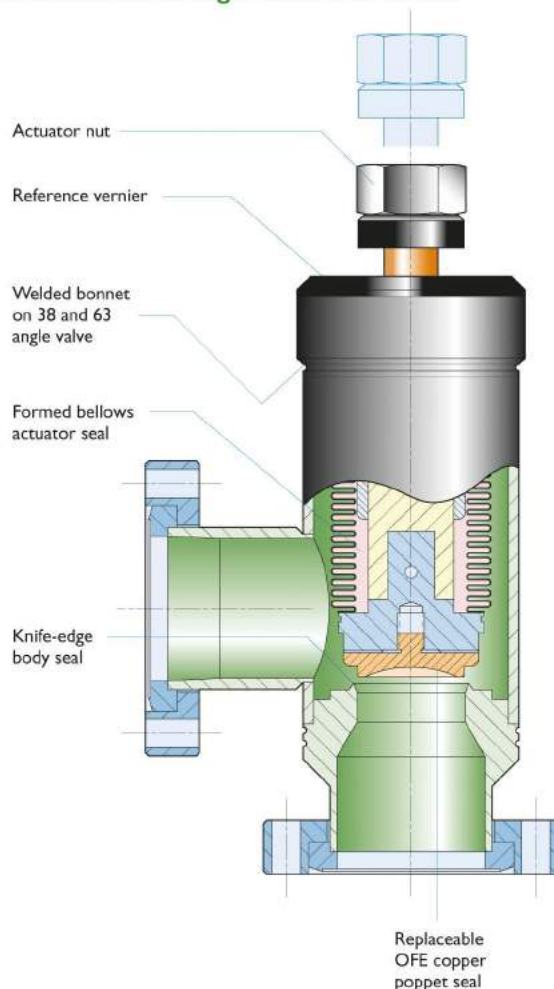
UHV Series

450°C Metal seal bonnet and poppet

Features

- UHV-compatible to 1×10^{-11} mbar
- Manual actuation
- Hundreds of seal cycles per gasket
- Replaceable OFE copper poppet gasket
- High temperature service to 450°C
- 300 Series stainless steel construction
- Stainless steel bellows sealed actuator
- High conductance design

38mm All-metal angle valve cross section



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 www.mdcvacuum.eu

All-metal valves

angle and in-line specifications



Caburn-MDC bakeable all-metal angle and in-line valves are designed for use in ultrahigh vacuum environments where elevated temperatures preclude the use of elastomers and low temperature gasket metals. These valves provide reliable high temperature seals from atmospheric pressures to below 10^{-11} mbar.

Wherever possible, bonnet gasket seals have been eliminated in an effort to minimise the number of potential leak paths. Valves fitted with bonnet seals have been so designed to facilitate gasket replacement. The size and orientation of the valve body ports on bonnet fitted valves precludes gasket removal through its ports.

When operated at ambient temperatures, all-metal valves provide hundreds of leak free cycles between routine poppet gasket replacements. In high temperature applications, life cycles are inversely proportional to the bakeout temperatures. When operated at the maximum bakeout temperature of 450°C , the poppet seal gasket life is reduced to approximately 50 open/close cycles.

Seal design

A vacuum seal is made by pressing the poppet OFE copper gasket onto a conical stainless steel knife edge seat as depicted in the diagram at top-right. The sealing pressure deforms the copper gasket, which conforms to the conical knife-edge seat. During thermal cycling the valves loading mechanism counteracts component differential expansion to maintain a uniform pressure necessary for seal integrity.

Poppet gasket replacement

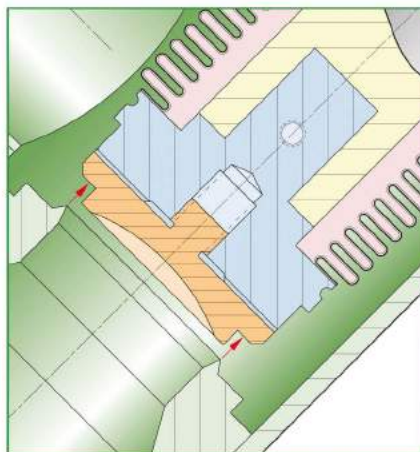
Poppet gasket replacement for the DN40 and DN63 all-metal angle valves must be done by removing the valve from the system, as these two valves have welded bonnets. Once detached from the system, gasket replacement is easily accomplished by inserting a standard blade screw driver into the bottom port and unscrewing the copper gasket, which is then extracted through the side port of the valve. The DN16 angle valve and all in-line valves are fitted with bonnet seals and do not require complete removal from the system for gasket replacement. Gasket removal and replacement is performed by detaching the bonnet flange from the valve body. Once the bonnet has been opened the gasket is easily detached by unscrewing with a standard blade screw driver.

Seal torque

The first seal or closure in an all-metal valve causes plastic deformation of a virgin copper gasket leaving a permanent impression. This first closure is made at the factory and shipped to the customer in a ready to install sealed condition. Upon breaking this seal, resealing can be accomplished by torquing the valve according to the "Poppet Sealing Torque" data found in the specifications chart shown on page 172. To aid in the process of subsequent seal cycles the top of each valve body is fitted with a radially graduated vernier plate. The vernier plate provides a visual cue for previous and subsequent cycle or torque positions.

Valve compatibility

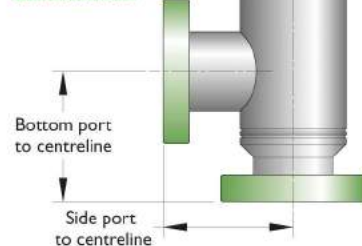
Caburn-MDC offers Varian and Vacuum Generators (VG) compatible all-metal angle and in-line valves. The Varian compatible valves have been labelled as "V" in the valve type column found in each product table. Vacuum Generators compatible valves are identified by a "VG" designation in the valve type column. Compatibility is defined herein as the ability to replace or interchange Varian and/or Vacuum Generators valves with Caburn-MDC all-metal valves. Compatibility is limited



to valves fitted with CF port flanges and exclusively to the port to port dimensional characteristics. In other words, the dimensions from any valves' flanged port centreline to the opposite ports' flange face are direct equivalents to Varian and VG valves. Other Caburn-MDC all-metal valve dimensions may vary from those found on Varian and Vacuum Generators products. The "T" designation in the valve type column pertains to valves designed for either tube weld installation or custom flange attachment.



Caburn-MDC, Varian and Vacuum Generators port dimensions



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Section 2.1

Gate valves Million cycle line MC+

DN16 16mm ports

Gate valves



E-GV-625V

E-GV-625M-P

UHV Series

250°C metal sealed bonnets

HV Series

150°C Viton® O-ring sealed bonnets

Features

- Viton® O-ring sealed gates
- Stainless steel construction
- Manual or electropneumatic operation

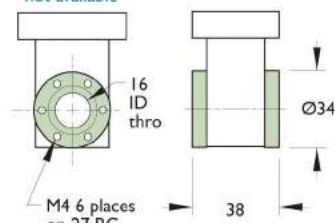
Port connections

CF



DN16CF

Roughing port
not available

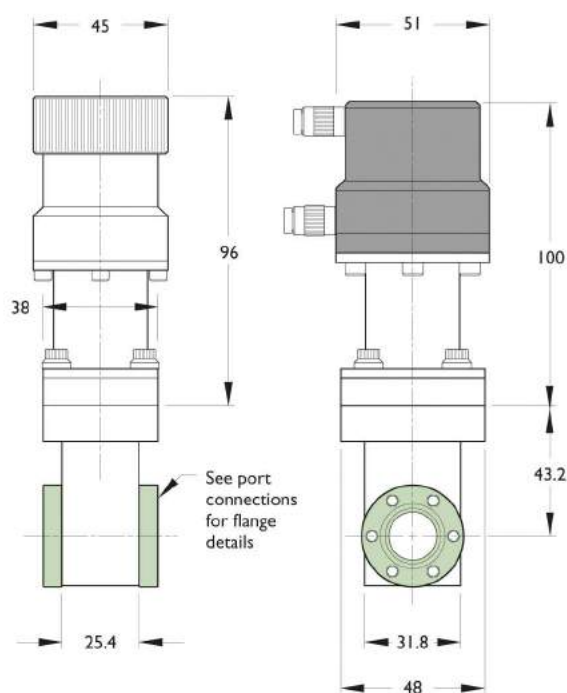
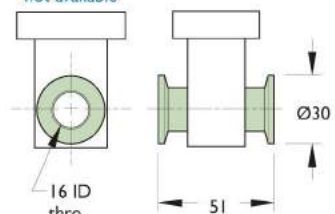


ISO KF



DN16KF

Roughing port
not available



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Gate valves Million cycle line MC+

DNI6 16mm ports



UHV Series

Metal seal bonnet 250°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DNI6CF	M4	Metal	0.9	E-GV-625M	302011
Pneumatic	DNI6CF	M4	Metal	0.9	E-GV-625M-P	303011-03

HV Series

Viton® seal bonnet 150°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DNI6CF	M4	Viton®	0.9	E-GV-625V	300011
Manual	DNI6KF	–	Viton®	0.9	KGV-625V	306000-03
Pneumatic	DNI6CF	M4	Viton®	0.9	E-GV-625V-P	301011-03
Pneumatic	DNI6KF	–	Viton®	0.9	KGV-625V-P	307000-03

Valve options

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

Temperature range Bakeability under vacuum in open-closed positions, with the following bonnet-gate seal combinations:

Series	Open	Closed	Bonnet	Gate
UHV	200°C	150°C	Copper	Viton®
UHV	250°C	200°C	Copper	Kalrez
HV	150°C	150°C	Viton®	Viton®

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example 303016-03-11

Option -09
Air control solenoid valves

Option -11
4079 Kalrez® 250°C gate seal

Description	Option Number
240V AC air control solenoid valve¹	-09
Kalrez high temp O-ring	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	Material	Quantity per pack	Reference	Part number
Gate and bonnet seal²	Viton®	1³	GVG-625	354000
Gate and bonnet seal²	Viton® and copper	1³	GVG-625M	355000

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Metric socket head	M4 x 16mm	DNI6CF	25	M4-16	1113000
Clamp	–	DNI6KF	1	K16-C	7701000
Centring ring	–	DNI6KF	1	K16-CR	7710000

² When ordering gasket kits please supply serial number of valve to ensure we supply the correct kit

³ Each gasket kit contains one bonnet and one gate seal



Section 2.1

Gate valves Million cycle line MC+

DN40 38mm ports

Gate valves



E-GV-I500M

E-GV-I500M-P

UHV Series

250°C metal sealed bonnets

HV Series

150°C Viton® O-ring sealed bonnets

Features

- Viton® O-ring sealed gates
- Stainless steel construction
- Manual or electropneumatic operation

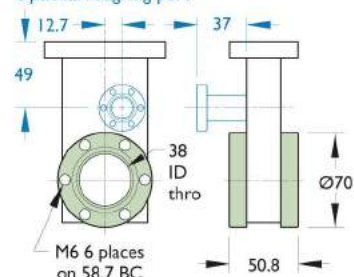
Port connections

CF



DN40CF

Optional roughing port

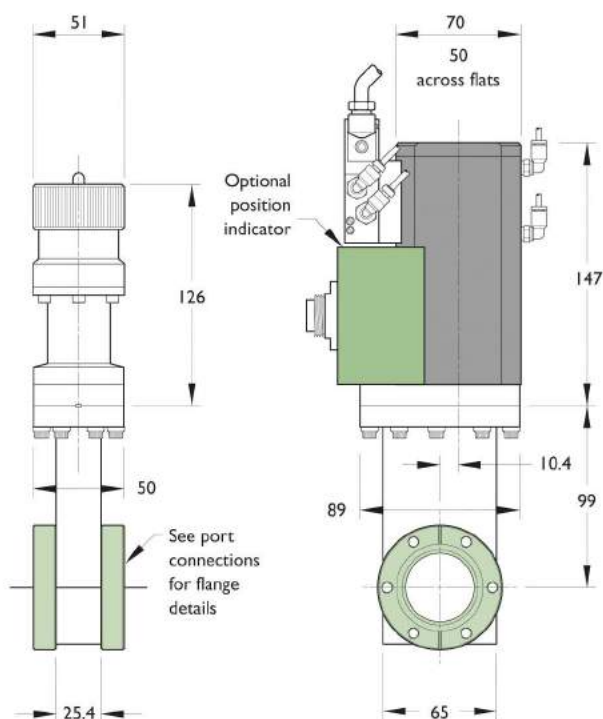
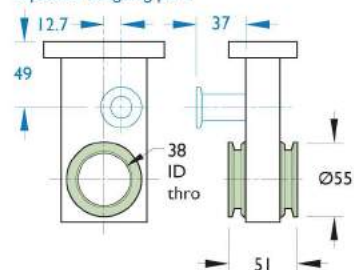


ISO KF



DN40KF

Optional roughing port



Optional position indicator

See port connections for flange details

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Gate valves Million cycle line MC+

DN40 38mm ports



UHV Series

Metal seal bonnet 250°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN40CF	M6	Metal	2.7	E-GV-I 500M	302012
Pneumatic	DN40CF	M6	Metal	2.7	E-GV-I 500M-P	303012-03

HV Series

Viton® seal bonnet 150°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN40CF	M6	Viton®	2.7	E-GV-I 500V	300012
Manual	DN40KF	–	Viton®	2.3	KGV-I 500V	306001
Pneumatic	DN40CF	M6	Viton®	2.7	E-GV-I 500V-P	301012-03
Pneumatic	DN40KF	–	Viton®	2.3	KGV-I 500V-P	307001-03

Valve options

Option -01

Mechanical position indicator

Option -09

Air control solenoid valves

Option -04 DN16CF or DN16KF roughing ports

Option -11

4079 Kalrez® 250°C gate seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example 303016-03-11

Description	Option Number
Mechanical position indicator	-01
DN16CF or DN16KF roughing ports	-04
240V AC air control solenoid valve¹	-09
Kalrez high temperature O-ring	-11

Temperature range Bakeability under vacuum in open-closed positions, with the following bonnet-gate seal combinations:

Series	Open	Closed	Bonnet	Gate
UHV	200°C	150°C	Copper	Viton®
UHV	250°C	200°C	Copper	Kalrez
HV	150°C	150°C	Viton®	Viton®

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	Material	Quantity per pack	Reference	Part number
Gate and bonnet seal²	Viton®	1³	GVG-I 500	354001
Gate and bonnet seal²	Viton® and copper	1³	GVG-I 500M	355001

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Metric hex head set	M6 x 25mm	DN40CF	25	M6-25	1113006
Clamp	–	DN40KF	1	K40-C	7701002
Centring ring	–	DN40KF	1	K40-CR	7710002

² When ordering gasket kits please supply serial number of valve to ensure we supply the correct kit

³ Each gasket kit contains one bonnet and one gate seal



Section 2.1

Gate valves Million cycle line MC+

Del-Seal® 3 3/8" 50mm ports

Gate valves



E-GV-2000M



E-GV-2000M-P

UHV Series

250°C metal sealed bonnets

HV Series

150°C Viton® O-ring sealed bonnets

Features

- Viton® O-ring sealed gates
- Stainless steel construction
- Manual or electropneumatic operation

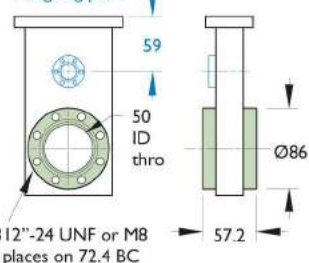
Port connections

CF



(DN40CF)*
3 3/8" Del-Seal® CF

Optional
roughing port

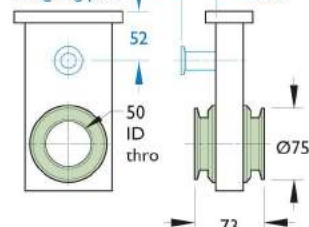


ISO KF



DN50KF

Optional
roughing port



* 3 3/8" (DN50CF) is not an international ISO size

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Gate valves Million cycle line MC+

Del-Seal® 3 3/8" 50mm ports



Gate valves Million cycle line MC+

UHV Series

Metal seal bonnet 250°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN50CF*	M8	Metal	5.0	E-GV-2000M	302013
Pneumatic	DN50CF*	M8	Metal	5.0	E-GV-2000M-P	303013-03

HV Series

Viton® seal bonnet 150°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN50CF*	M8	Viton®	5.0	E-GV-2000V	300012
Manual	DN50KF	–	Viton®	3.2	KGV-2000V	306002
Pneumatic	DN50CF*	M8	Viton®	5.0	E-GV-2000V-P	301013-03
Pneumatic	DN50KF	–	Viton®	3.2	KGV-2000V-P	307002-03

* 3 3/8 (DN50CF) is not an international ISO size

Valve options

Option -01
Mechanical position indicator

Option -09
Air control solenoid valves

Option -04 DNI6CF or
DNI6KF roughing ports

Option -11
4079 Kalrez® 250°C gate seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example 303016-03-11

Temperature range Bakeability under vacuum in open-closed positions, with the following bonnet-gate seal combinations:

Series	Open	Closed	Bonnet	Gate
UHV	200°C	150°C	Copper	Viton®
UHV	250°C	200°C	Copper	Kalrez
HV	150°C	150°C	Viton®	Viton®

Description	Option Number
Mechanical position indicator	-01
DNI6CF or DNI6KF roughing ports	-04
240V AC air control solenoid valve¹	-09
Kalrez high temperature O-ring	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	Material	Quantity per pack	Reference	Part number
Gate and bonnet seal²	Viton®	1³	GVG-2000	354002
Gate and bonnet seal²	Viton® and copper	1³	GVG-2000M	355002

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Metric hex head set	M8 x 25mm	DN50CF*	25	M8-30	1113007
Clamp	–	DN50KF	1	K50-C	7701003
Centring ring	–	DN50KF	1	K50-CR	7710003

* 3 3/8 (DN50CF) is not an international ISO size

² When ordering gasket kits please supply serial number of valve to ensure we supply the correct kit

³ Each gasket kit contains one bonnet and one gate seal

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Gate valves Million cycle line MC⁺

DN63 63.5mm ports



E-GV-2500M



E-GV-2500M-P

UHV Series

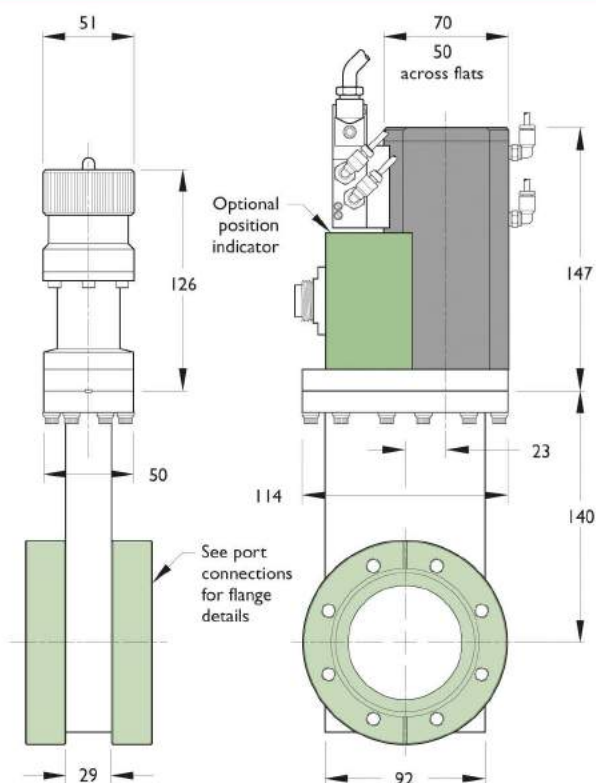
250°C metal sealed bonnets

HV Series

150°C Viton® O-ring sealed bonnets

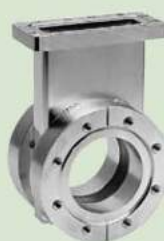
Features

- Viton® O-ring sealed gates
- Stainless steel construction
- Manual or electropneumatic operation

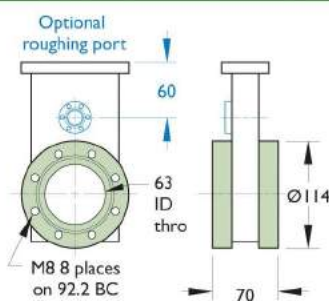


Port connections

CF



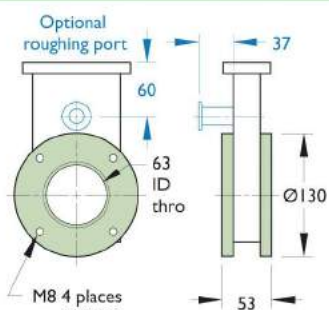
DN63CF



ISO LF



DN63KF



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Gate valves Million cycle line MC+

DN63 63.5mm ports



Gate valves Million cycle line MC+

UHV Series

Metal seal bonnet 250°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN63CF	M8	Metal	5.0	E-GV-2500M	302014
Pneumatic	DN63CF	M8	Metal	5.0	E-GV-2500M-P	303014-03

HV Series

Viton® seal bonnet 150°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN63CF	M8	Viton®	5.0	E-GV-2500V	300014
Manual	DN63LF	M8	Viton®	4.5	LGV-2500V	306003
Pneumatic	DN63CF	M8	Viton®	5.0	E-GV-2500V-P	301014-03
Pneumatic	DN63LF	M8	Viton®	4.5	LGV-2500V-P	307003-03

Valve options

Option -01
Mechanical position indicator

Option -09
Air control solenoid valves

Option -04 DN16CF or
DN16KF roughing ports

Option -11
4079 Kalrez® 250°C gate seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.
For example 303016-03-11

Temperature range Bakeability under vacuum in open-closed positions, with the following bonnet-gate seal combinations:

Series	Open	Closed	Bonnet	Gate
UHV	200°C	150°C	Copper	Viton®
UHV	250°C	200°C	Copper	Kalrez
HV	150°C	150°C	Viton®	Viton®

Description	Option Number
Mechanical position indicator	-01
DN16CF or DN16KF roughing ports	-04
240V AC air control solenoid valve¹	-09
Kalrez high temperature O-ring	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	Material	Quantity per pack	Reference	Part number
Gate and bonnet seal²	Viton®	1³	GVG-2500	354002
Gate and bonnet seal²	Viton® and copper	1³	GVG-2500M	355002

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Metric hex head set	M8 x 30mm	DN63CF	25	M8-30	1113007
Metric hex head set	M8 x 20mm	DN63LF	25	M8-20	1113009
Single claw clamp	–	DN63LF	1⁴	SCC63/100	1130000
Centring ring	–	DN63LF	1⁵	L63-CR	7810000

² When ordering gasket kits please supply serial number of valve to ensure we supply the correct kit
³ Each gasket kit contains one bonnet and one gate seal
⁴ 3-4 required per flange connection
⁵ Includes one elastomer gasket seal

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Section 2.1

Gate valves Million cycle line MC+

DN100 102mm ports

Gate valves



E-GV-4000M-P

E-GV-4000M

UHV Series

250°C metal sealed bonnets

HV Series

150°C Viton® O-ring sealed bonnets

Features

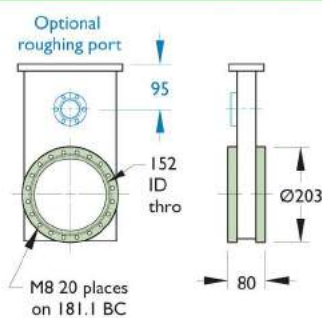
- Viton® O-ring sealed gates
- Stainless steel construction
- Manual or electropneumatic operation

Port connections

CF



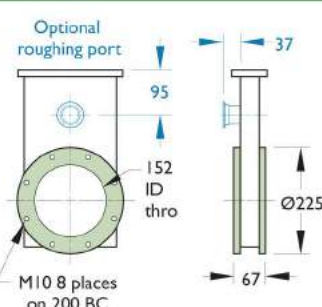
DN100CF



ISO LF



DN100LF



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Gate valves Million cycle line MC+
DN100 102mm ports



Gate valves Million cycle line MC+

UHV Series

Metal seal bonnet 250°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN100CF	M8	Metal	11.5	E-GV-4000M	302016
Pneumatic	DN100CF	M8	Metal	11.5	E-GV-4000M-P	303016-03

HV Series

Viton® seal bonnet 150°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN100CF	M8	Viton®	11.5	E-GV-4000V	300016
Manual	DN100LF	–	Viton®	11.5	LGV-4000V	306005
Pneumatic	DN100CF	M8	Viton®	11.5	E-GV-4000V-P	301016-03
Pneumatic	DN100LF	–	Viton®	11.5	LGV-4000V-P	307005-03

Valve options

Option -01
Mechanical position indicator

Option -09
Air control solenoid valves

Option -04 DN16CF or DN16KF
roughing ports

Option -11
4079 Kalrez® 250°C gate seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example 303016-03-11

Temperature range Bakeability under vacuum in open-closed positions, with the following bonnet-gate seal combinations:

Series	Open	Closed	Bonnet	Gate
UHV	200°C	150°C	Copper	Viton®
UHV	250°C	200°C	Copper	Kalrez
HV	150°C	150°C	Viton®	Viton®

Description	Option Number
Mechanical position indicator	-01
DN40CF or DN40KF roughing ports	-05
240V AC air control solenoid valve¹	-09
Kalrez high temperature O-ring	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	Material	Quantity per pack	Reference	Part number
Gate and bonnet seal²	Viton®	1³	GVG4000	354004
Gate and bonnet seal²	Viton® and copper	1³	GVG-4000M	355004

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Metric hex head set	M8 x 35mm	DN100CF	25	M8-35	1113008
Metric hex head set	M8 x 20mm	DN100LF	25	M8-20	1113009
Single claw clamp	–	DN100LF	1⁴	SCC63/100	1130000
Centring ring	–	DN100LF	1⁵	L100-CR	7810001

² When ordering gasket kits please supply serial number of valve to ensure we supply the correct kit

³ Each gasket kit contains one bonnet and one gate seal

⁴ 3-4 required per flange connection

⁵ Includes one elastomer gasket seal

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Section 2.1

Gate valves Million cycle line MC+

DN160 152mm ports

Gate valves



E-GV-6000M

E-GV-6000M-P

UHV Series

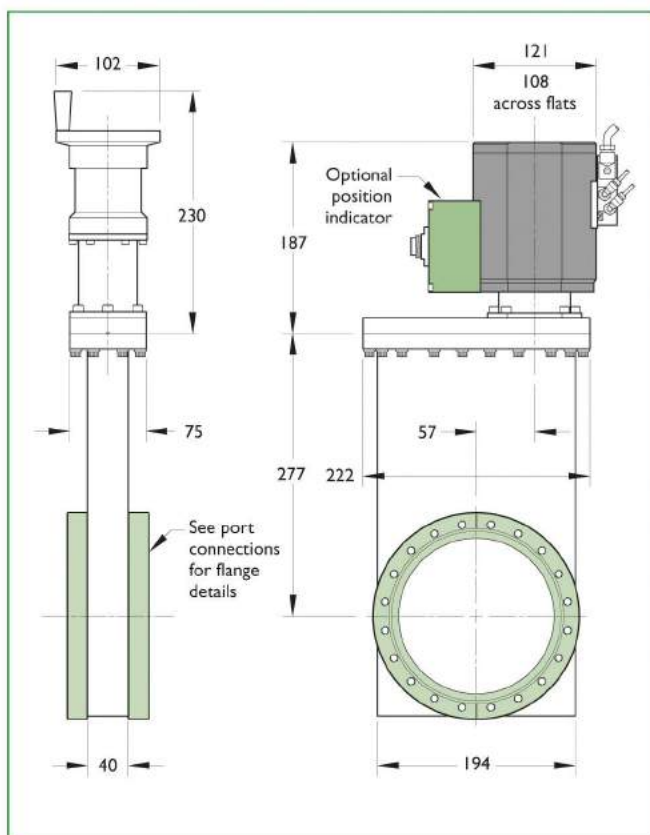
250°C metal sealed bonnets

HV Series

150°C Viton® O-ring sealed bonnets

Features

- Viton® O-ring sealed gates
- Stainless steel construction
- Manual or electropneumatic operation

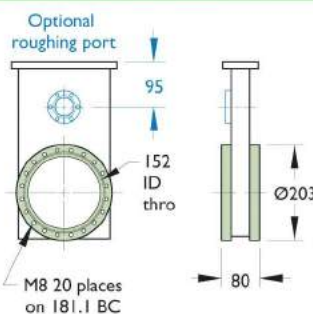


Port connections

CF



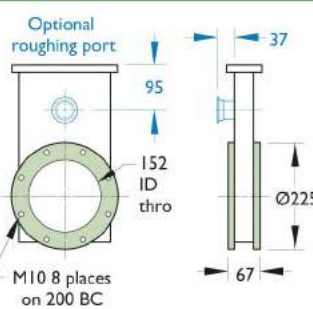
DN160CF



ISO LF



DN160LF



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Gate valves Million cycle line MC+

DN160 152mm ports



Gate valves Million cycle line MC+

UHV Series

Metal seal bonnet 250°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN160CF	M8	Metal	16.8	E-GV-6000M	302018
Pneumatic	DN160CF	M8	Metal	16.8	E-GV-6000M-P	303018-03

HV Series

Viton® seal bonnet 150°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN160CF	M8	Viton®	16.8	E-GV-6000V	300018
Manual	DN160LF	M10	Viton®	15.9	LGV-6000V	306006
Pneumatic	DN160CF	M8	Viton®	16.8	E-GV-6000V-P	301018-03
Pneumatic	DN160LF	M10	Viton®	15.9	LGV-6000V-P	307006-03

Valve options

Option -01
Mechanical position indicator

Option -09
Air control solenoid valves

Option -04 DN16CF or
DN16KF roughing ports

Option -11
4079 Kalrez® 250°C gate seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example **303016-03-11**

Temperature range Bakeability under vacuum in open-closed positions, with the following bonnet-gate seal combinations:

Series	Open	Closed	Bonnet	Gate
UHV	200°C	150°C	Copper	Viton®
UHV	250°C	200°C	Copper	Kalrez
HV	150°C	150°C	Viton®	Viton®

Description	Option Number
Mechanical position indicator	-01
DN40CF or DN40KF roughing ports	-05
240V AC air control solenoid valve¹	-09
Kalrez high temperature O-ring	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	Material	Quantity per pack	Reference	Part number
Gate and bonnet seal²	Viton®	1³	GVG6000	354006
Gate and bonnet seal²	Viton® and copper	1³	GVG-6000M	355006

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Metric hex head set	M8 x 35mm	DN160CF	25	M8-35	1113008
Metric hex head set	M10 x 30mm	DN160LF	12	M10-30 (12)	1113011
Single claw clamp	–	DN160LF	1⁴	SCC160/250	1130001
Centring ring	–	DN160LF	1⁵	LI60-CR	7810002

² When ordering gasket kits please supply serial number of valve to ensure we supply the correct kit

³ Each gasket kit contains one bonnet and one gate seal

⁴ 3-4 required per flange connection

⁵ Includes one elastomer gasket seal

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Section 2.1

Gate valves Million cycle line MC+

DN200 203mm ports

Gate valves



UHV Series

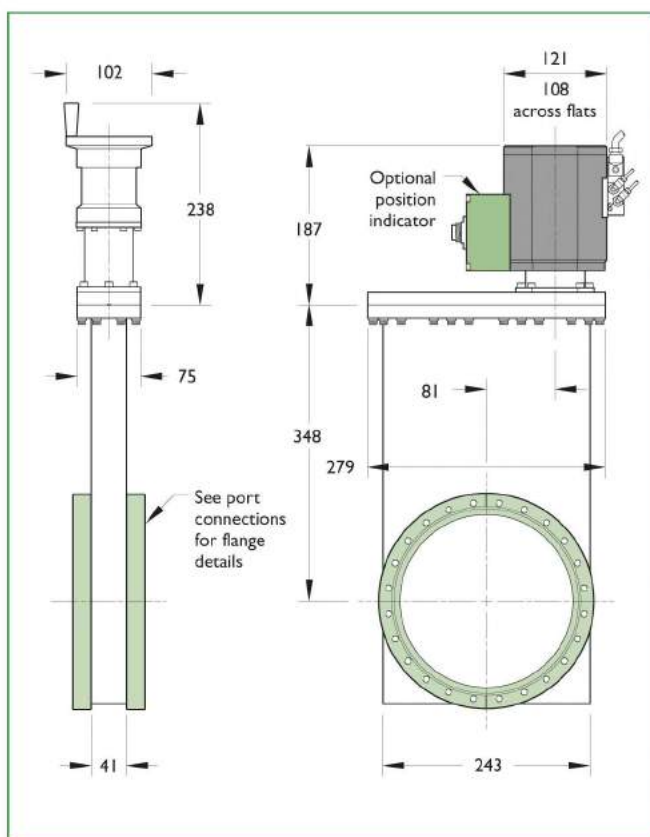
250°C metal sealed bonnets

HV Series

150°C Viton® O-ring sealed bonnets

Features

- Viton® O-ring sealed gates
- Stainless steel construction
- Manual or electropneumatic operation

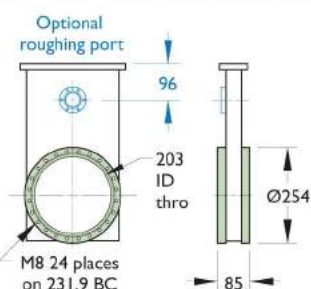


Port connections

CF



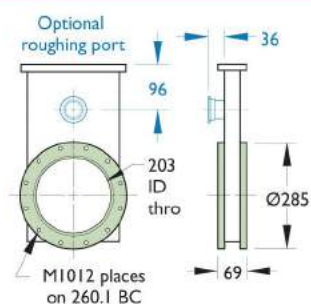
DN200CF



ISO LF



DN200LF



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Gate valves Million cycle line MC+

DN200 203mm ports



Gate valves Million cycle line MC+

UHV Series

Metal seal bonnet 250°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN200CF	M8	Metal	25	E-GV-8000M	302019
Pneumatic	DN200CF	M8	Metal	25	E-GV-8000M-P	303019-03

HV Series

Viton® seal bonnet 150°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN200CF	M8	Viton®	25	E-GV-8000V	300019
Manual	DN200LF	M10	Viton®	25	LGV-8000V	306007
Pneumatic	DN200CF	M8	Viton®	25	E-GV-8000V-P	301019-03
Pneumatic	DN200LF	M10	Viton®	25	LGV-8000V-P	307007-03

Valve options

Option -01
Mechanical position indicator

Option -09
Air control solenoid valves

Option -04 DN16CF or
DN16KF roughing ports

Option -11
4079 Kalrez® 250°C gate seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example **303016-03-11**

Temperature range Bakeability under vacuum in open-closed positions, with the following bonnet-gate seal combinations:

Series	Open	Closed	Bonnet	Gate
UHV	200°C	150°C	Copper	Viton®
UHV	250°C	200°C	Copper	Kalrez
HV	150°C	150°C	Viton®	Viton®

Description	Option Number
Mechanical position indicator	-01
DN40CF or DN40KF roughing ports	-05
240V AC air control solenoid valve¹	-09
Kalrez high temperature O-ring	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	Material	Quantity per pack	Reference	Part number
Gate and bonnet seal²	Viton®	1³	GVG-8000	354007
Gate and bonnet seal²	Viton® and copper	1³	GVG-8000M	355007

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Metric hex head set	M8 x 35mm	DN200CF	25	M8-35	1113008
Metric hex head set	M10 x 30mm	DN200LF	12	M10-30 (12)	1113011
Single claw clamp	–	DN200LF	1⁴	SCC160/250	1130001
Centring ring	–	DN200LF	1⁵	L200-CR	7810004

² When ordering gasket kits please supply serial number of valve to ensure we supply the correct kit

³ Each gasket kit contains one bonnet and one gate seal

⁴ 3-4 required per flange connection

⁵ Includes one elastomer gasket seal

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Section 2.1

Gate valves Million cycle line MC+

DN250 254mm ports

Gate valves



E-GV-10000M

E-GV-10000M-P

UHV Series

250°C metal sealed bonnets

HV Series

150°C Viton® O-ring sealed bonnets

Features

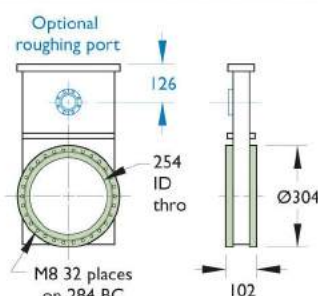
- Viton® O-ring sealed gates
- Stainless steel construction
- Manual or electropneumatic operation

Port connections

CF



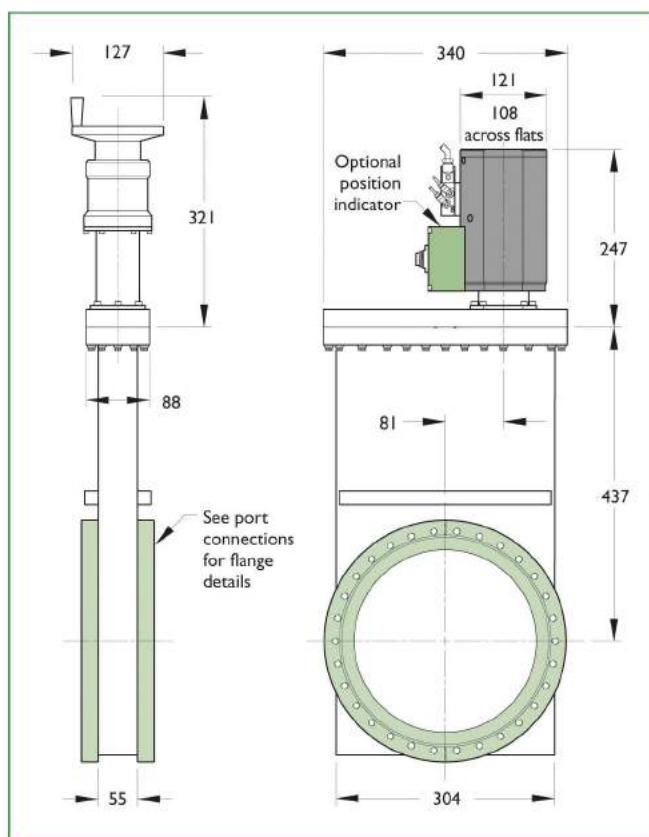
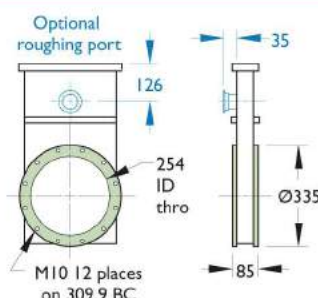
DN250CF



ISO LF



DN250LF



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Gate valves Million cycle line MC+

DN250 254mm ports



Gate valves Million cycle line MC+

UHV Series

Metal seal bonnet 250°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN250CF	M8	Metal	49.9	E-GV-I0000M	302022
Pneumatic	DN250CF	M8	Metal	49.9	E-GV-I0000M-P	303022-03

HV Series

Viton® seal bonnet 150°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	DN250CF	M8	Viton®	49.9	E-GV-I0000V	300022
Manual	DN250LF	M10	Viton®	47.7	LGV-I0000V	306008
Pneumatic	DN250CF	M8	Viton®	49.9	E-GV-I0000V-P	301022-03
Pneumatic	DN250LF	M10	Viton®	47.7	LGV-I0000V-P	307008-03

Note E-GV1000M valves have Balzers compatible flanges

Valve options

Option -01
Mechanical position indicator

Option -09
Air control solenoid valves

Option -04 DN16CF or DN16KF
roughing ports

Option -11
4079 Kalrez® 250°C gate seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example 303016-03-11

Temperature range Bakeability under vacuum in open-closed positions, with the following bonnet-gate seal combinations:

Series	Open	Closed	Bonnet	Gate
UHV	200°C	150°C	Copper	Viton®
UHV	250°C	200°C	Copper	Kalrez
HV	150°C	150°C	Viton®	Viton®

Description	Option Number
Mechanical position indicator	-01
DN50KF or DN50CF roughing ports*	-06
240V AC air control solenoid valve¹	-09
Kalrez high temperature O-ring	-11

¹ Supplied as a spare part – not fitted to valve

* 3 3/8 (DN50CF) is not an international ISO size

Accessories

Hardware and gaskets

Gasket kit	Material	Quantity per pack	Reference	Part number
Gate and bonnet seal²	Viton®	1³	GVG-I0000	354008
Gate and bonnet seal²	Viton® and copper	1³	GVG-I0000M	355008

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Metric hex head set	M8 x 50mm	DN250CF	32	M8-50 (32)	1113010
Metric hex head set	M10 x 30mm	DN250LF	12	M10-30 (12)	1113011
Single claw clamp	–	DN250LF	1⁴	SCC160/250	1130001
Centring ring	–	DN250LF	1⁵	L200-CR	7810003

² When ordering gasket kits please supply serial number of valve to ensure we supply the correct kit

³ Each gasket kit contains one bonnet and one gate seal

⁴ 3-4 required per flange connection

⁵ Includes one elastomer gasket seal

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Section 2.1

Gate valves Million cycle line MC+

CF355-304 / DN320LF 305mm ports

Gate valves



E-GV-I2000M

E-GV-I2000M-P

UHV Series

250°C metal sealed bonnets

HV Series

150°C Viton® O-ring sealed bonnets

Features

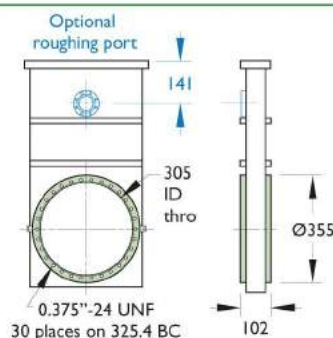
- Viton® O-ring sealed gates
- Stainless steel construction
- Manual or electropneumatic operation

Port connections

CF



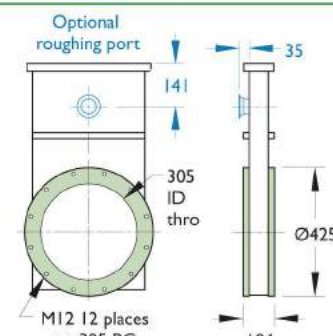
CF355-304



ISO LF



DN320LF



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Gate valves Million cycle line MC+

CF355-304 / DN320LF 305mm ports



Gate valves Million cycle line MC+

UHV Series

Metal seal bonnet 250°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	CF355-304	¾"-24 UNF	Metal	69.5	GV-I2000M	302009
Pneumatic	CF355-304	¾"-24 UNF	Metal	69.5	GV-I2000M-P	303009-03

HV Series

Viton® seal bonnet 150°C

Actuator	Port flange	Flange thread	Bonnet seal	Wt kg	Reference	Part number
Manual	CF355-304	¾"-24 UNF	Viton®	69.5	GV-I2000V	300009
Manual	DN320LF	M12	Viton®	67.2	LGV-I2000V	306009
Pneumatic	CF355-304	¾"-24 UNF	Viton®	69.5	GV-I2000V-P	301009-03
Pneumatic	DN320LF	M12	Viton®	67.2	LGV-I2000V-P	307009-03

Valve options

Option -01
Mechanical position indicator

Option -09
Air control solenoid valves

Option -04 DN16CF or
DN16KF roughing ports

Option -11
4079 Kalrez® 250°C gate seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example 303016-03-11

Temperature range Bakeability under vacuum in open-closed positions, with the following bonnet-gate seal combinations:

Series	Open	Closed	Bonnet	Gate
UHV	200°C	150°C	Copper	Viton®
UHV	250°C	200°C	Copper	Kalrez
HV	150°C	150°C	Viton®	Viton®

Description	Option Number
Mechanical position indicator	-01
DN50KF or DN50CF roughing ports*	-06
240V AC air control solenoid valve ¹	-09
Kalrez high temperature O-ring	-11

¹ Supplied as a spare part – not fitted to valve
* 3 3/8 (DN50CF) is not an international ISO size

Accessories

Hardware and gaskets

Gasket kit	Material	Quantity per pack	Reference	Part number
Gate and bonnet seal ²	Viton®	1 ³	GVG-I2000	354009
Gate and bonnet seal ²	Viton® and copper	1 ³	GVG-I2000M	355009

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Metric hex head set	¾"-24 x 2"	CF355-304	30	BA-I001-SP	190065
Metric hex head set	M12 x 40mm	DN320LF	16	M12-40 (16)	1113012
Single claw clamp	–	DN320LF	1 ⁴	SCC320/500	1130002
Centring ring	–	DN320LF	1 ⁵	L250-CR	7810004

² When ordering gasket kits please supply serial number of valve to ensure we supply the correct kit
³ Each gasket kit contains one bonnet and one gate seal
⁴ 3-4 required per flange connection
⁵ Includes one elastomer gasket seal

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Section 2.3

Angle valves Million cycle line MC+

6.4 and 12.7mm ports

Gate valves



AV-050

VAV-025-P

UHV and HV series

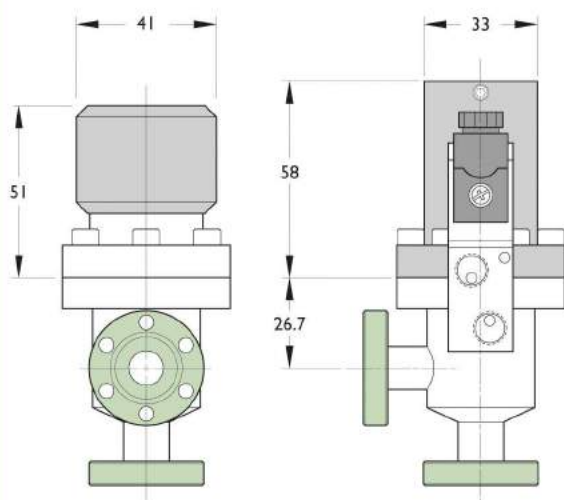
Metal and elastomer seal bonnets

Features

- Stainless steel construction
- Manual or electropneumatic operation
- Air-open / spring-close air cylinder

See port connections
for flange details.

Position indicators
are not a standard option
for 6.4 and 12.7mm valves.
Contact sales office for
additional information.

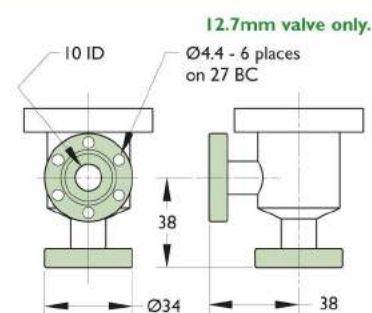


Port connections

CF



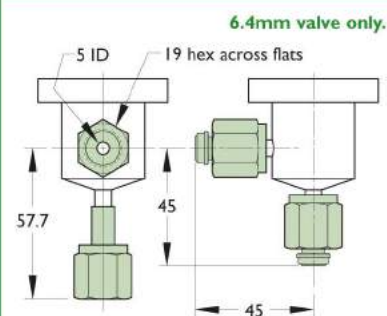
DN16CF
Metal seal flange



Female VCR



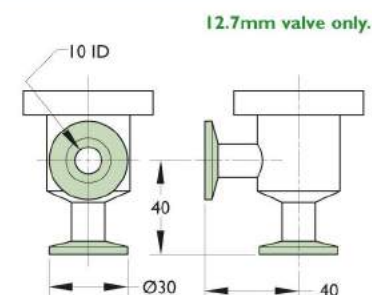
1/4" (6.4mm)
Swagelok® VCR fitting



ISO KF



DN16KF
Elastomer seal flanges



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Angle valves Million cycle line MC+

6.4 and 12.7mm ports



Angle valves Million cycle line MC+

UHV Series
Metal seal bonnet 250°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
6.4	Manual	Female VCR	Metal	0.5	VAV-025M	301053
6.4	Pneumatic	Female VCR	Metal	0.5	VAV-025M-P	313070-03
12.7	Manual	DNI6CF	Metal	0.5	AV-050M	312055
12.7	Pneumatic	DNI6CF	Metal	0.5	AV-050M-P	313072-03

HV Series
Viton® seal bonnet 150°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
6.4	Manual	Female VCR	Metal	0.5	VAV-025	310080
6.4	Pneumatic	Female VCR	Metal	0.5	VAV-025-P	311087-03
12.7	Manual	DNI6CF	Viton®	0.5	AV-050	310082
12.7	Manual	DNI6KF	Viton®	0.5	KAV-050	310083
12.7	Pneumatic	DNI6CF	Viton®	0.5	AV-050-P	311089-03
12.7	Pneumatic	DNI6KF	Viton®	0.5	KAV-050-P	311090-03

Valve options

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

Temperature range Bakeability, under vacuum in open/closed positions with the following bonnet/poppet seal combinations

UHV Series with Copper/Viton®	200°C open / 150°C closed
UHV Series with Copper/Kalrez®	250°C open / 200°C closed
HV Series with Viton®/Viton®	150°C open / 150°C closed

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example 313072-03-11

Option -09
Air control solenoid valves



Option -11
4079 Kalrez® 250°C poppet seal



Description	Option Number
240VAC air control solenoid valve¹	-09
High temperature poppet seal	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets



Gasket kit	Material	Quantity per pack	Reference	Part number
Poppet and bonnet seal	Viton® and copper	1²	AVG-050M	351016
Poppet and bonnet seal	Viton®	1²	AVG-050	350013

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Socket cap head bolts	M4 x 20mm	DNI6CF	25	M4-20	1113014
Clamp	–	DNI6KF	1	K16-C	7701000
Centring ring	–	DNI6KF	1	K16-CR	7710000

² Each gasket kit contains one bonnet and one gate seal

Section 2.3

Angle valves Million cycle line MC+

DNI6CF and DNI6KF ports

Gate valves



UHV Series

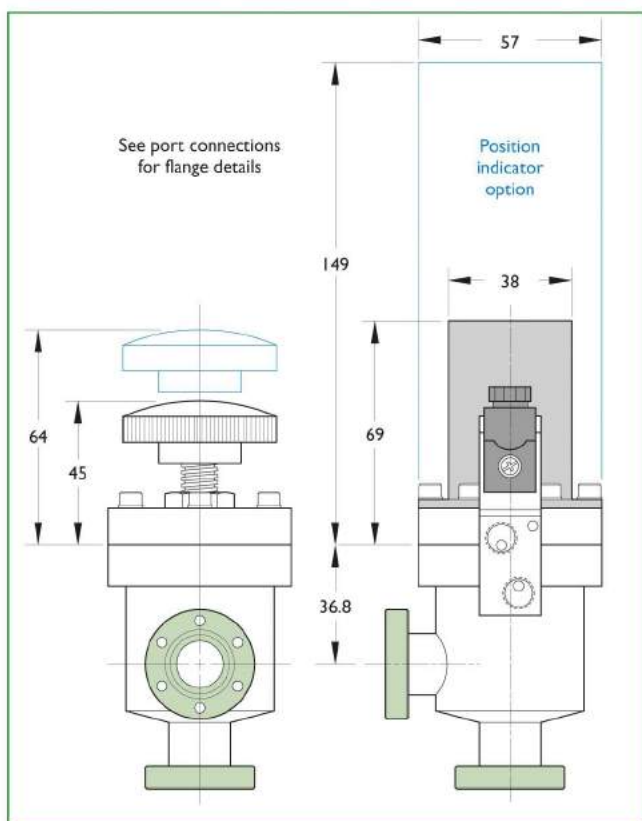
250°C Metal seal bonnets

HV Series

150° Elastomer sealed bonnets

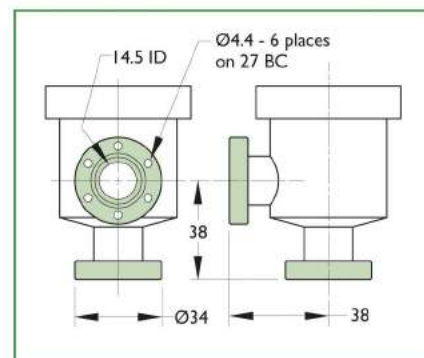
Features

- Poppet elastomer seals made from Viton®
- Stainless steel construction
- Manual or electropneumatic operation
- Air-open / spring-close air cylinder

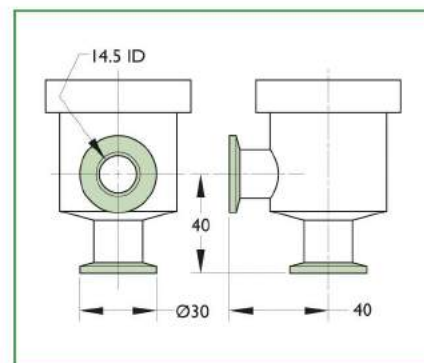


Port connections

CF



ISO KF



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Angle valves Million cycle line MC+

DNI6CF and DNI6KF ports



Angle valves Million cycle line MC+

UHV Series
Metal seal bonnet 250°C

Valve Nominal ID	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
16	Manual	DNI6CF	Metal	0.5	AV-075M	312015
16	Pneumatic	DNI6CF	Metal	0.9	AV-075M-P	313015-03

HV Series
Viton® seal bonnet 150°C

Valve Nominal ID	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
16	Manual	DNI6CF	Viton®	0.5	AV-075	310015
16	Manual	DNI6KF	Viton®	0.5	KAV-075	310072
16	Pneumatic	DNI6CF	Viton®	0.9	AV-075-P	311015-03
16	Pneumatic	DNI6KF	Viton®	0.5	KAV-075-P	311072-03

Valve options

Option -01
Mechanical position indicator

Option -02
Magnetic position indicator

Option -09
Air control solenoid valves

Option -11
4079 Kalrez® 250°C poppet seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example 313015-03-02-01-11

Temperature range Bakeability, under vacuum in open/closed positions with the following bonnet/poppet seal combinations

UHV Series with Copper/Viton®	200°C open/ 150°C closed
UHV Series with Copper/Kalrez®	250°C open/200°C closed
HV Series with Viton®/Viton®	150°C open/ 150°C closed

Description	Option Number
Mechanical position indicator	-01
Magnetic position indicators	-02
240VAC Air control solenoid valve¹	-09
High temperature Kalrez® poppet seal	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	For use with	Material	Quantity per pack	Reference	Part number
Poppet and bonnet seal	UHV	Viton® and copper	1²	AVG-075M	351004
Poppet and bonnet seal	HV	Viton®	1²	AVG-075	350004

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Socket cap head bolts	M4 x 20mm	DNI6CF	25	M4-20	1113014
Clamp	—	DNI6KF	1	K16-C	7701000
Centring ring	—	DNI6KF	1³	K16-CR	7710000

² Each gasket kit contains one bonnet and one gate seal

³ Includes one elastomer seal

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Section 2.3

Angle valves

DN25KF ports

Gate valves

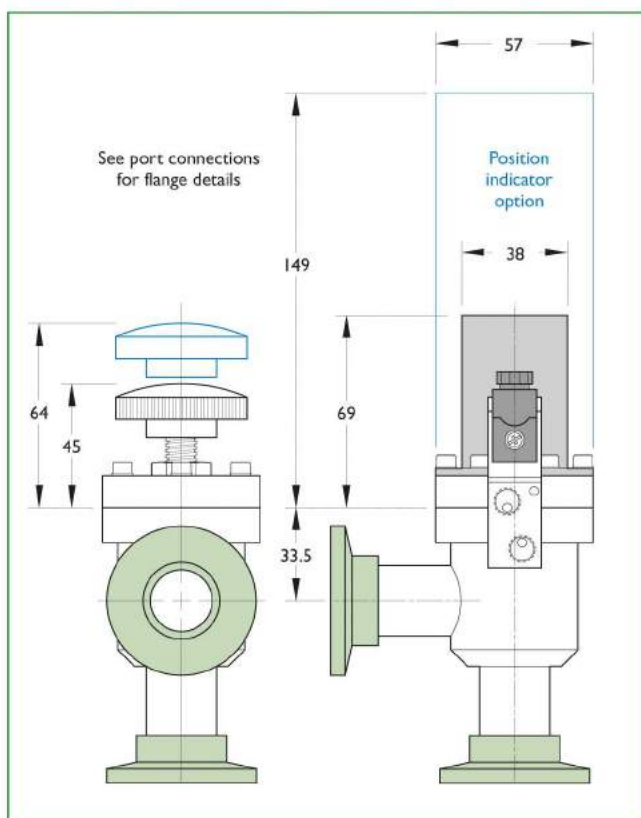


HV Series

150° Elastomer sealed bonnets

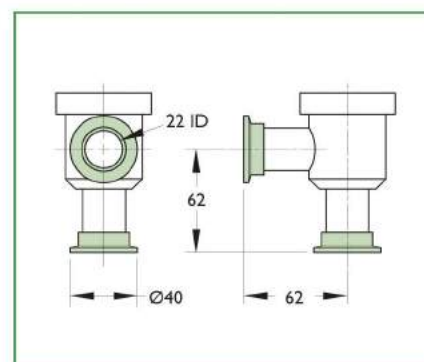
Features

- Poppet elastomer seals made from Viton®
- Stainless steel construction
- Manual or electropneumatic operation
- Air-open / spring-close air cylinder



Port connections

CF



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HV Series
Elastomer seal bonnet 150°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
25	Manual	DN25KF	Viton®	0.5	KAV-100	310073
25	Pneumatic	DN25KF	Viton®	0.9	KAV-100-P	311073-03

Valve options

Option -01
Mechanical position indicator

Option -02
Magnetic position indicator

Option -09
Air control solenoid valves

Option -11
4079 Kalrez® 250°C poppet seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example 313022-03-02-11

Temperature range Bakeability, under vacuum in open/closed positions with the following bonnet/poppet seal combinations

UHV Series with Copper/Viton®	200°C open/ 150°C closed
UHV Series with Copper/Kalrez®	250°C open/200°C closed
HV Series with Viton®/Viton®	150°C open/ 150°C closed

Description	Option Number
Mechanical position indicator	-01
Magnetic position indicators	-02
240V AC Air control solenoid valve¹	-09
High temperature Kalrez® poppet seal	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	For use with	Material	Quantity per pack	Reference	Part number
Poppet and bonnet seal	HV	Viton®	1²	AVG-100	350004

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Clamp	—	DN25KF	1	K25-C	7701001
Centring ring	—	DN25KF	1³	K25-CR	7710001

² Each gasket kit contains one bonnet and one gate seal

³ Includes one elastomer seal



Section 2.3

Angle valves

DN40CF and DN40KF ports

Gate valves



UHV Series

250°C Metal seal bonnets

HV Series

150° Elastomer sealed bonnets

Features

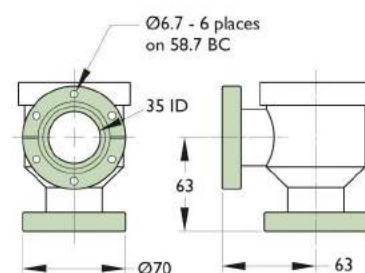
- Poppet elastomer seals made from Viton®
- Stainless steel construction
- Manual or electropneumatic operation
- Air-open / spring-close air cylinder

Port connections

CF



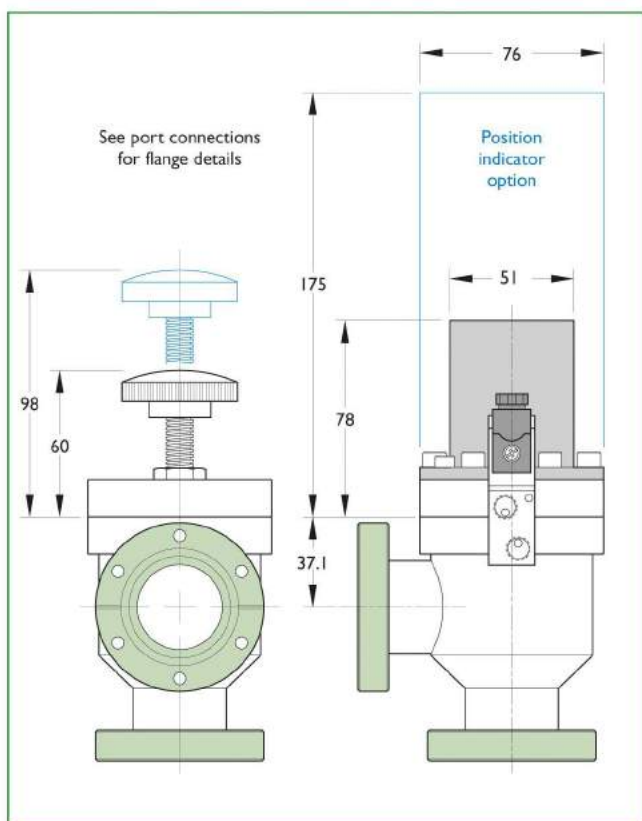
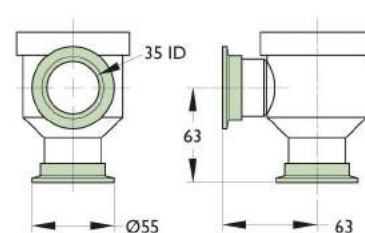
DN40CF
Metal seal flange



ISO KF



ISO DN40KF
Elastomer seal flange



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UHV Series		
Metal seal bonnet	250°C	

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
38	Manual	DN40CF	Metal	2.7	AV-150M	312029
38	Pneumatic	DN40CF	Metal	2.3	AV-150M-P	313029-03

HV Series		
Elastomer seal bonnet	150°C	

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
38	Manual	DN40CF	Viton®	1.8	AV-150	310029
38	Manual	DN40KF	Viton®	1.8	KAV-150	310074
38	Pneumatic	DN40CF	Viton®	2.7	AV-150-P	311029-03
38	Pneumatic	DN40KF	Viton®	2.3	KAV-150-P	311074-03

Valve options

Option -01
Mechanical position indicator

Option -02
Magnetic position indicator

Option -09
Air control solenoid valves

Option -11
4079 Kalrez® 250°C poppet seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example **312029-03-02-11**

Temperature range Bakeability, under vacuum in open/closed positions with the following bonnet/poppet seal combinations

UHV Series with Copper/Viton®	200°C open / 150°C closed
UHV Series with Copper/Kalrez®	250°C open / 200°C closed
HV Series with Viton®/Viton®	150°C open / 150°C closed

Description	Option Number
Mechanical position indicator	-01
Magnetic position indicators	-02
240V AC Air control solenoid valve¹	-09
High temperature Kalrez® poppet seal	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	For use with	Material	Quantity per pack	Reference	Part number
Poppet and bonnet seal	UHV	Viton® and copper	1²	AVG-150M	351005
Poppet and bonnet seal	HV	Viton®	1²	AVG-150	350004

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Hex head bolt set	M6 x 35mm	DN40CF	25	M6-35	1113021
Clamp	—	DN40KF	1	K40-C	7701002
Centring ring	—	DN40KF	1³	K40-CR	7710002

² Each gasket kit contains one bonnet and one gate seal
³ Includes one elastomer seal

Section 2.3

Angle valves Million cycle line MC+

DN50KF ports

Gate valves



KAV-200

KAV-200-PAA

HV Series

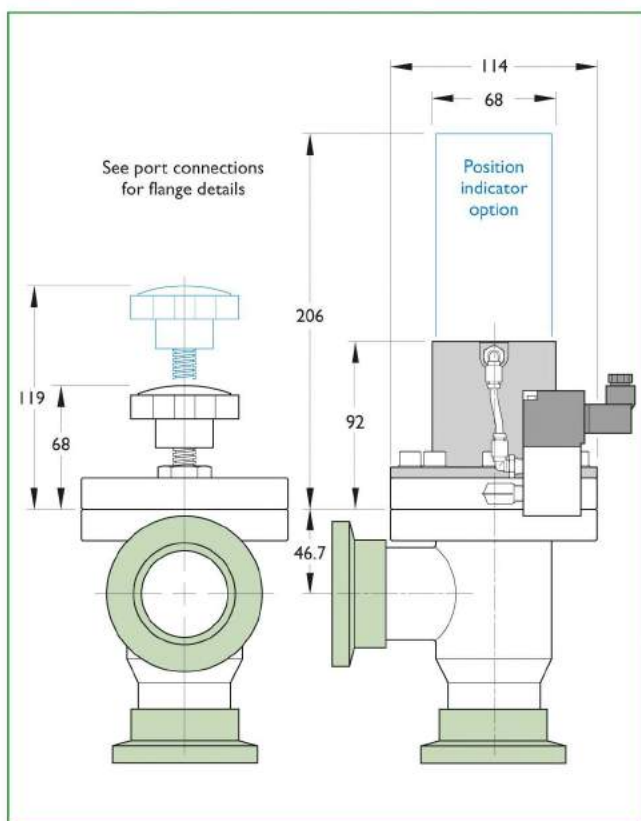
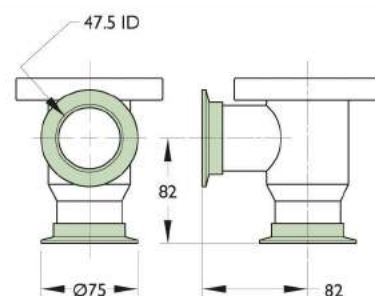
150° Elastomer sealed bonnets

Features

- Poppet elastomer seals made from Viton®
- Stainless steel construction
- Manual or electropneumatic operation
- Air-open / spring-close air cylinder

Port connections

CF


ISO DN50KF
Elastomer seal flange


All dimensions are nominal in millimetres unless specified - Weights given are approximate

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Angle valves Million cycle line MC+

DN50KF ports



Angle valves Million cycle line MC+

HV Series	
Elastomer seal bonnet	150°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
50	Manual	DN50KF	Viton®	4.5	KAV-200	310075
50	Pneumatic	DN50KF	Viton®	4.9	KAV-200-PAA	311075-03

Valve options

Option -01
Mechanical position indicator

Option -02
Magnetic position indicator

Option -09
Air control solenoid valves

Option -11
4079 Kalrez® 250°C poppet seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example 313033-03-02-11

Temperature range	Bakeability, under vacuum in open/closed positions with the following bonnet/poppet seal combinations
UHV Series with Copper/Viton®	200°C open/ 150°C closed
UHV Series with Copper/Kalrez®	250°C open/200°C closed
HV Series with Viton®/Viton®	150°C open/ 150°C closed

Description	Option Number
Mechanical position indicator	-01
Magnetic position indicators	-02
240V AC Air control solenoid valve¹	-09
High temperature Kalrez® poppet seal	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	For use with	Material	Quantity per pack	Reference	Part number
Poppet and bonnet seal	HV	Viton®	1²	AVG-200	350006

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Clamp	–	DN50KF	1	K50-C	7701003
Centring ring	–	DN50KF	1³	K50-CR	7710003

² Each gasket kit contains one bonnet and one gate seal

³ Includes one elastomer seal

Section 2.3

Angle valves Million cycle line MC+

DN63CF and DN63LF ports

Gate valves



AV-250

AV-250-P

UHV Series

250°C Metal seal bonnets

HV Series

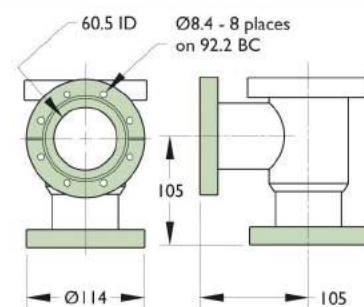
150° Elastomer sealed bonnets

Features

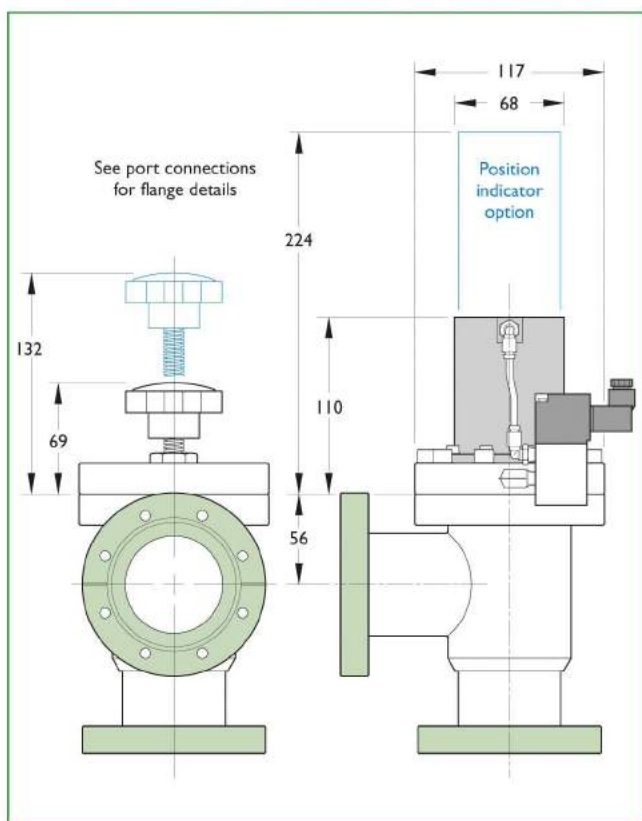
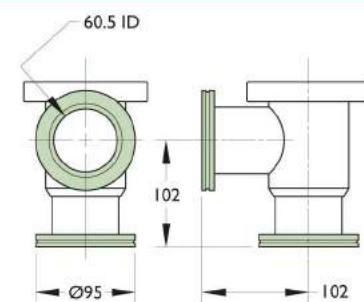
- Poppet elastomer seals made from Viton®
- Stainless steel construction
- Manual or electropneumatic operation
- Air-open / spring-close air cylinder

Port connections

CF


DN63CF
Metal seal flange


ISO LF


ISO DN63LF
Elastomer seal flange


All dimensions are nominal in millimetres unless specified - Weights given are approximate

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Angle valves Million cycle line MC+

DN63CF and DN63LF ports



Angle valves Million cycle line MC+

UHV Series	
Metal seal bonnet	250°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
63	Manual	DN63CF	Metal	5.4	AV-250M	312037
63	Pneumatic	DN63CF	Metal	5.4	AV-250M-PAA	313037-03

HV Series	
Elastomer seal bonnet	150°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
63	Manual	DN63CF	Viton®	5.4	AV-250	310037
63	Manual	DN63LF	Viton®	5.4	KAV-250	310076
63	Pneumatic	DN63CF	Viton®	5.4	AV-250-P	311037-03
63	Pneumatic	DN63LF	Viton®	5.4	KAV-250-P	311078-03

Valve options

Option -01
Mechanical position indicator

Option -02
Magnetic position indicator

Option -09
Air control solenoid valves

Option -11
4079 Kalrez® 250°C poppet seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example **310076-03-02-11**

Temperature range Bakeability, under vacuum in open/closed positions with the following bonnet/poppet seal combinations

UHV Series with Copper/Viton®	200°C open/150°C closed
UHV Series with Copper/Kalrez®	250°C open/200°C closed
HV Series with Viton®/Viton®	150°C open/150°C closed

Description	Option Number
Mechanical position indicator	-01
Magnetic position indicators	-02
240V AC Air control solenoid valve¹	-09
High temperature Kalrez® poppet seal	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	For use with	Material	Quantity per pack	Reference	Part number
Poppet and bonnet seal	UHV	Viton® and copper	1²	AVG-250M	351007
Poppet and bonnet seal	HV	Viton®	1²	AVG-250	350007

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Hex head bolt set	M8 x 50mm	DN63CF	25	M8-50	1113026
Double claw-clamp	—	DN63LF	1	DCC63/100	1130008
Centring ring	—	DN63LF	1³	L63-CR	7810000

² Each gasket kit contains one bonnet and one gate seal

³ Includes one elastomer seal



Section 2.3

Gate valves

Angle valves Million cycle line MC+

DNI100CF and DNI100LF ports

Angle valves Million cycle line MC+



UHV Series

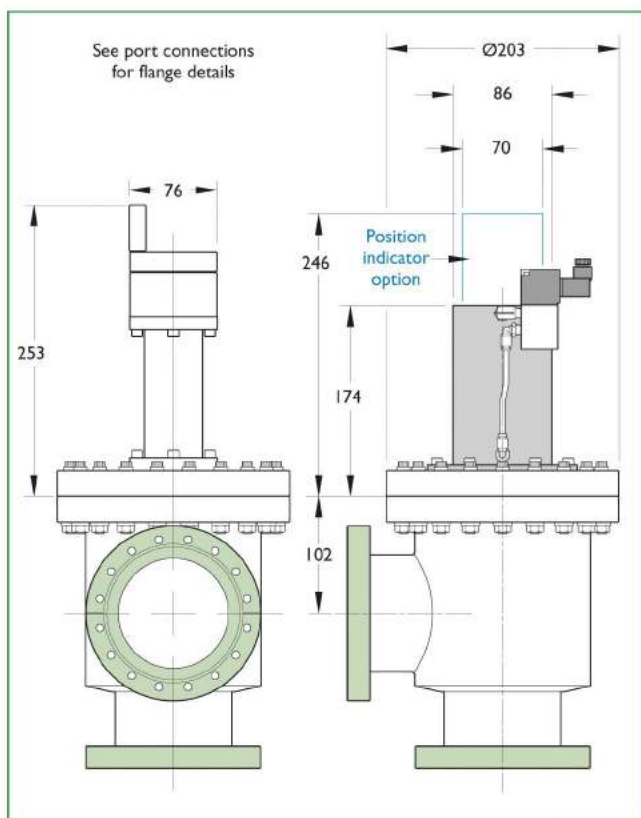
250°C Metal seal bonnets

HV Series

150° Elastomer sealed bonnets

Features

- Poppet elastomer seals made from Viton®
- Stainless steel construction
- Manual or electropneumatic operation
- Air-open / spring-close air cylinder

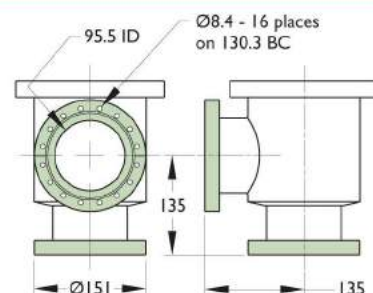


Port connections

CF



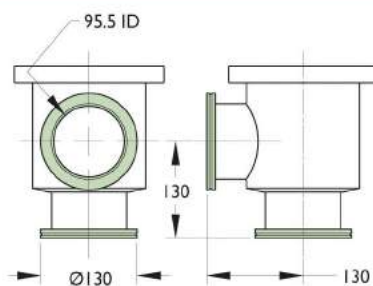
DNI100CF
Metal seal flange



ISO LF



ISO DNI100LF
Elastomer seal flange



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Angle valves Million cycle line MC+

DN100CF and DN100LF ports



Angle valves Million cycle line MC+

UHV Series		
Metal seal bonnet	250°C	

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
100	Manual	DN100CF	Metal	16.8	AV-400M	312045
100	Pneumatic	DN100CF	Metal	16.8	AV-400M-PAA	313045-03

HV Series		
Elastomer seal bonnet	150°C	

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
100	Manual	DN100CF	Viton®	16.8	AV-400	310045
100	Manual	DN100LF	Viton®	16.8	LAV-400	310078
100	Pneumatic	DN100CF	Viton®	16.8	AV-400-PAA	311045-03
100	Pneumatic	DN100LF	Viton®	16.8	LAV-400-PAA	311080-03

Valve options

Option -01
Mechanical position indicator

Option -02
Magnetic position indicator

Option -09
Air control solenoid valves

Option -11
4079 Kalrez® 250°C poppet seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example **313045-03-02-11**

Temperature range Bakeability, under vacuum in open/closed positions with the following bonnet/poppet seal combinations

UHV Series with Copper/Viton®	200°C open/ 150°C closed
UHV Series with Copper/Kalrez®	250°C open/200°C closed
HV Series with Viton®/Viton®	150°C open/ 150°C closed

Description	Option Number
Mechanical position indicator	-01
Magnetic position indicators	-02
240V AC Air control solenoid valve¹	-09
High temperature Kalrez® poppet seal	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	For use with	Material	Quantity per pack	Reference	Part number
Poppet and bonnet seal	UHV	Viton® and copper	1²	AVG-400M	351009
Poppet and bonnet seal	HV	Viton®	1²	AVG-400	350009

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Hex head bolt set	M8 x 50mm	DN100CF	25	M8-50	1113026
Double claw-clamp	—	DN100LF	1³	DCC63/100	1130008
Centring ring	—	DN100LF	1⁴	L100-CR	7810001

² Each gasket kit contains one bonnet and one gate seal

³ 4-8 required per flange connection

⁴ Includes one elastomer seal

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Section 2.3

Gate valves

Angle valves Million cycle line MC+

DNI60CF and DNI60LF ports

Angle valves Million cycle line MC+



AV-600

AV-600-PAA

UHV Series

250°C Metal seal bonnets

HV Series

150° Elastomer sealed bonnets

Features

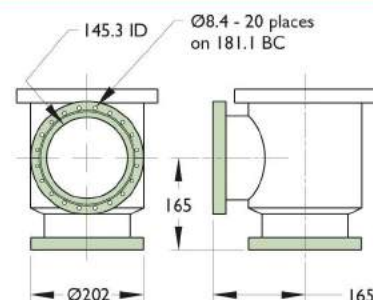
- Poppet elastomer seals made from Viton®
- Stainless steel construction
- Manual or electropneumatic operation
- Air-open / spring-close air cylinder

Port connections

CF



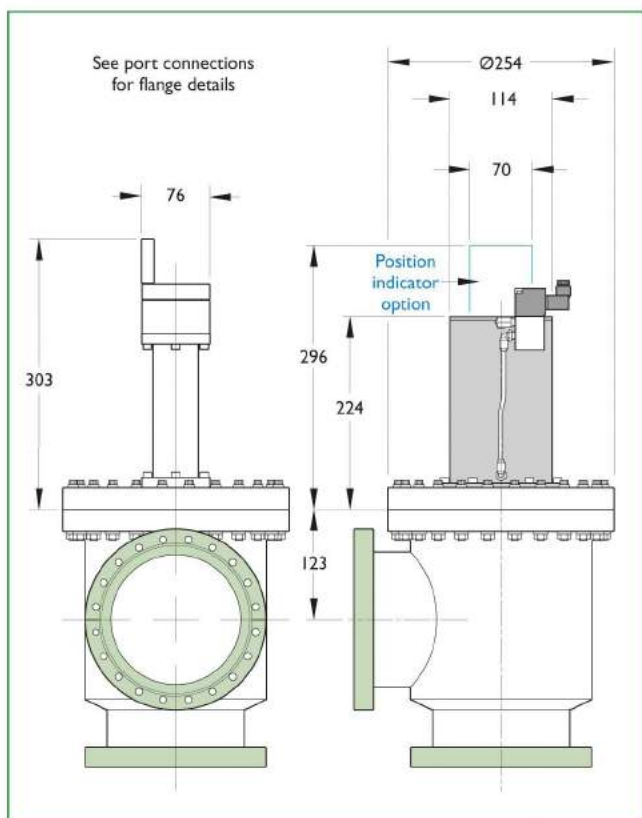
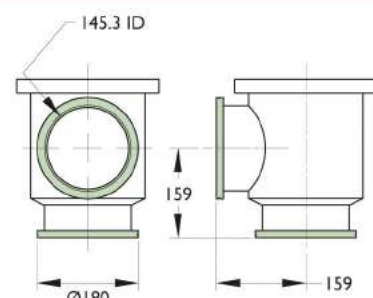
DNI60CF
Metal seal flange



ISO LF



ISO DNI60LF
Elastomer seal flange



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Angle valves Million cycle line MC+

DNI60CF and DNI60LF ports



Angle valves Million cycle line MC+

UHV Series	
Metal seal bonnet	250°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
150	Manual	DNI60CF	Metal	28.6	AV-600M	312049
150	Pneumatic	DNI60CF	Metal	28.6	AV-600M-PAA	313049-03

HV Series	
Elastomer seal bonnet	150°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
150	Manual	DNI60CF	Viton®	28.6	AV-600	310049
150	Manual	DNI60LF	Viton®	28.6	LAV-600	310079
150	Pneumatic	DNI60CF	Viton®	28.6	AV-600-PAA	311049-03
150	Pneumatic	DNI60LF	Viton®	28.6	LAV-600-PAA	311081-03

Valve options

Option -01
Mechanical position indicator

Option -02
Magnetic position indicator

Option -09
Air control solenoid valves

Option -11
4079 Kalrez® 250°C poppet seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example 313049-03-02-11

Temperature range Bakeability, under vacuum in open/closed positions with the following bonnet/poppet seal combinations

UHV Series with Copper/Viton®	200°C open/ 150°C closed
UHV Series with Copper/Kalrez®	250°C open/200°C closed
HV Series with Viton®/Viton®	150°C open/ 150°C closed

Description	Option Number
Mechanical position indicator	-01
Magnetic position indicators	-02
240V AC Air control solenoid valve¹	-09
High temperature Kalrez® poppet seal	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	For use with	Material	Quantity per pack	Reference	Part number
Poppet and bonnet seal	UHV	Viton® and copper	1²	AVG-600M	351010
Poppet and bonnet seal	HV	Viton®	1²	AVG-600	350010

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Hex head bolt set	M8 x 60mm	DNI60CF	25	M8-60	1113027
Double claw-clamp	—	DNI60LF	1³	DCC160/250	1130009
Centring ring	—	DNI60LF	1⁴	LI60-CR	7810002

² Each gasket kit contains one bonnet and one gate seal

³ 4-8 required per flange connection

⁴ Includes one elastomer seal

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Section 2.3

Angle valves Million cycle line MC+

DN200CF and DN200LF ports

Gate valves



AV-800-PAA

UHV Series

250°C Metal seal bonnets

HV Series

150° Elastomer sealed bonnets

Features

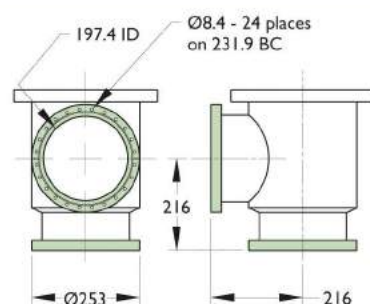
- Poppet elastomer seals made from Viton®
- Stainless steel construction
- Manual or electropneumatic operation
- Air-open / spring-close air cylinder

Port connections

CF



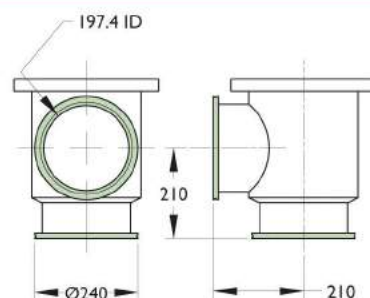
DN200CF
Metal seal flange



ISO LF

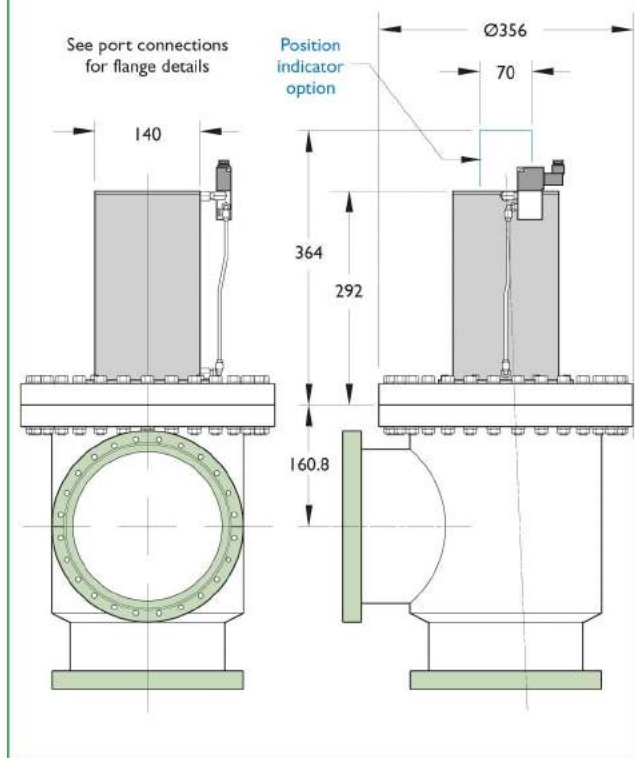


ISO DN200LF
Elastomer seal flange



See port connections
for flange details

Position
indicator
option



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Angle valves Million cycle line MC+

DN200CF and DN200LF ports



Angle valves Million cycle line MC+

UHV Series	
Metal seal bonnet	250°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
200	Pneumatic	DN200CF	Metal	36.3	AV-800M-PAA	313053-03

HV Series	
Elastomer seal bonnet	150°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
200	Pneumatic	DN200CF	Viton®	36.3	AV-800-PAA	311053-03
200	Pneumatic	DN200LF	Viton®	36.3	LAV-800-PAA	311082-03

Valve options

Option -01
Mechanical position indicator

Option -02
Magnetic position indicator

Option -09
Air control solenoid valves

Option -11
4079 Kalrez® 250°C poppet seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example **313053-03-02-11**

Description	Option Number
Mechanical position indicator	-01
Magnetic position indicators	-02
240V AC Air control solenoid valve¹	-09
High temperature Kalrez® poppet seal	-11

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	For use with	Material	Quantity per pack	Reference	Part number
Poppet and bonnet seal	UHV	Viton® and copper	1²	AVG-800M	351011
Poppet and bonnet seal	HV	Viton®	1²	AVG-800	350011

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Hex head bolt set	M8 x 60mm	DN200CF	25	M8-60	1113027
Double claw-clamp	—	DN200LF	1³	DCC160/250	1130009
Centring ring	—	DN200LF	1⁴	L200-CR	7810003

² Each gasket kit contains one bonnet and one gate seal

³ 4-8 required per flange connection

⁴ Includes one elastomer seal

Section 2.4

In-line valves Million cycle line MC+

DN16 ports

Gate valves



IV-075

IV-075-P

HV Series

150° Elastomer sealed bonnets

Features

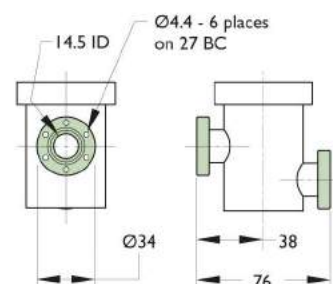
- Poppet elastomer seals made from Viton®
- Stainless steel construction
- Manual or electropneumatic operation
- Air-open / spring-close air cylinder

Port connections

CF



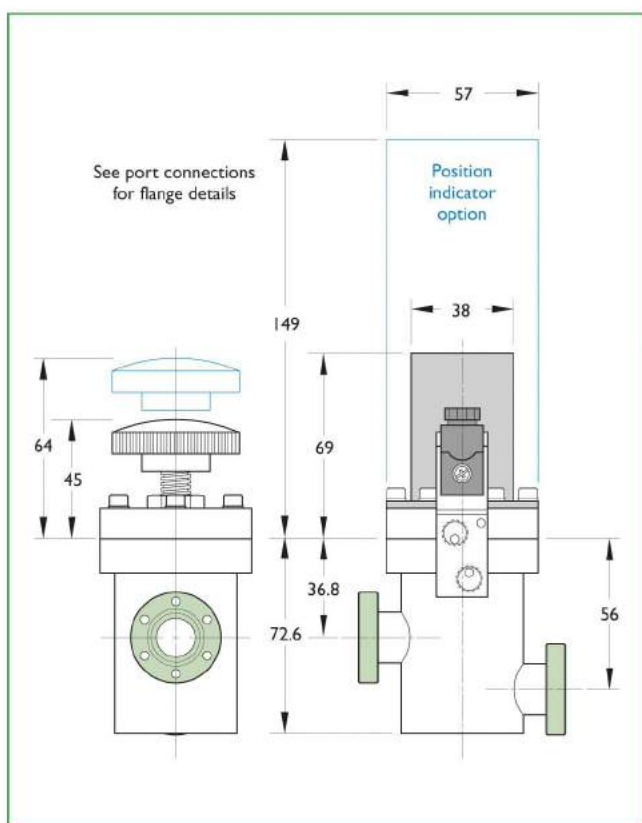
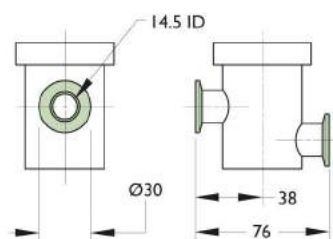
DN16CF
Metal seal flange



ISO KF



ISO DN16KF
Elastomer seal flange



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In-line valves Million cycle line MC+

DNI6 ports



HV Series

Elastomer seal bonnet150°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
19	Manual	DNI6CF	Viton®	0.9	IV-075	320004
19	Manual	DNI6KF	Viton®	0.5	KIV-075	320052
19	Pneumatic	DNI6CF	Viton®	0.9	IV-075-P	321004-03
19	Pneumatic	DNI6KF	Viton®	0.5	KIV-075-P	321052-03

Valve options

Option -01
Mechanical position indicator

Option -02
Magnetic position indicator

Option -09
Air control solenoid valves

Option -11
4079 Kalrez® 250°C poppet seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example 323004-03-02-11

Description	Option Number
Mechanical position indicator	-01
Magnetic position indicators	-02
240V AC Air control solenoid valve¹	-09

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	For use with	Material	Quantity per pack	Reference	Part number
Poppet and bonnet seal	HV	Viton®	1²	IVG-075	350004

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Socket cap head bolts	M4 x 20mm	DNI6CF	25	M4-20	1113014
Clamp	–	DNI6KF	1³	K16-C	7701000
Centring ring	–	DNI6KF	1⁴	K16-CR	7710000

² Each gasket kit contains one bonnet and one gate seal

³ 3-4 required per flange connection

⁴ Includes one elastomer seal

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Section 2.4

In-line valves Million cycle line MC+

DN40 ports

Gate valves



IV-I50

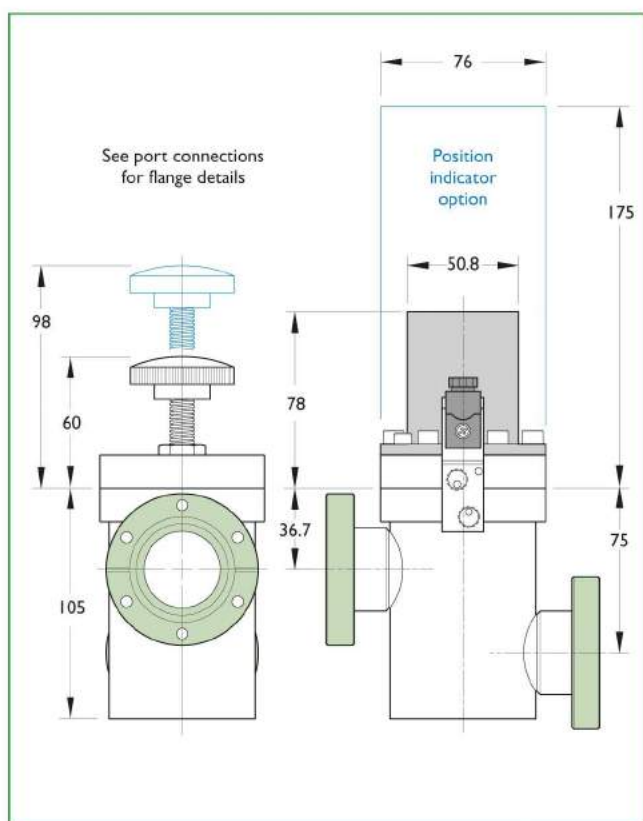
IV-I50-P

HV Series

150° Elastomer sealed bonnets

Features

- Poppet elastomer seals made from Viton®
- Stainless steel construction
- Manual or electropneumatic operation
- Air-open / spring-close air cylinder

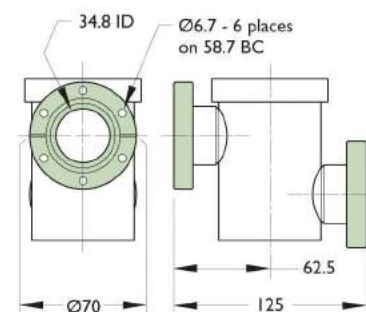


Port connections

CF



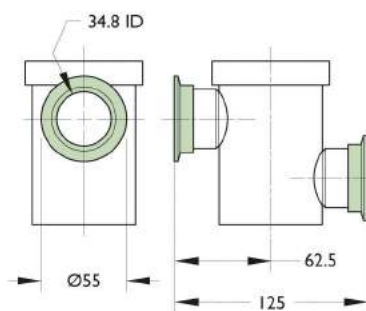
DN40CF
Metal seal flange



ISO KF



ISO DN40KF
Elastomer seal flange



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In-line valves Million cycle line MC+

DN63 ports



In-line valves Million cycle line MC+

HV Series

Elastomer seal bonnet150°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
38	Manual	DN40CF	Viton®	2.3	IV-150	320018
38	Manual	DN40KF	Viton®	1.8	KIV-150	320054
38	Pneumatic	DN40CF	Viton®	2.3	IV-150-P	321018-03
38	Pneumatic	DN40KF	Viton®	1.8	KIV-150-P	321054-03

Valve options

Option -01
Mechanical position indicator

Option -02
Magnetic position indicator

Option -09
Air control solenoid valves

Option -11
4079 Kalrez® 250°C poppet seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example **323004-03-02-11**

Description	Option Number
Mechanical position indicator	-01
Magnetic position indicators	-02
240V AC Air control solenoid valve ²	-09

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	For use with	Material	Quantity per pack	Reference	Part number
Poppet and bonnet seal	HV	Viton®	1 ²	IVG-150	350005

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Hex head bolt set	M6 x 35mm	DN40CF	25	M6-35	113021
Clamp	–	DN40KF	1 ³	K40-C	7701002
Centring ring	–	DN40KF	1 ⁴	K40-CR	7710002

² Each gasket kit contains one bonnet and one gate seal

³ 3-4 required per flange connection

⁴ Includes one elastomer seal



IV-250

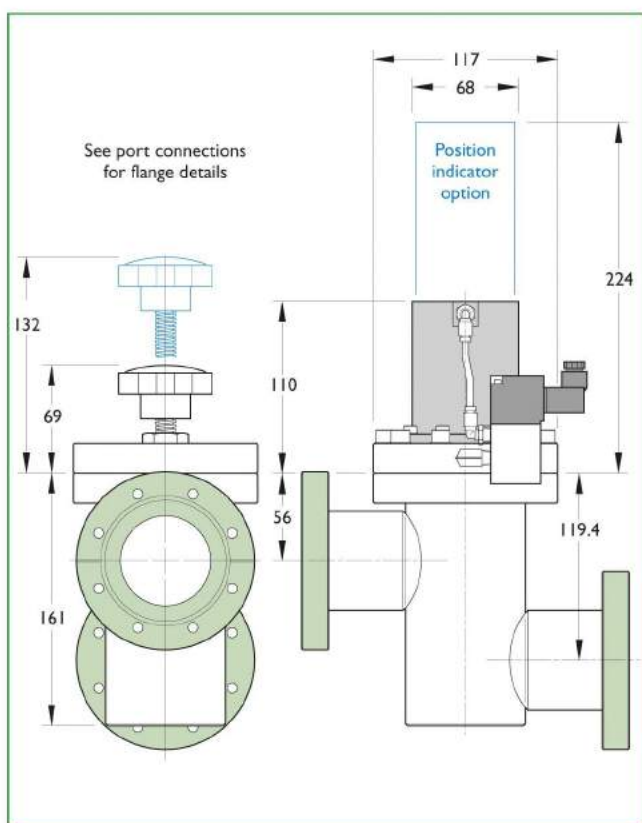
IV-250-P

HV Series

150° Elastomer sealed bonnets

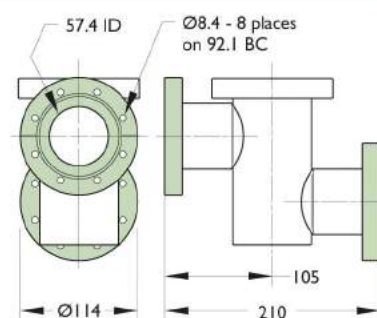
Features

- Poppet elastomer seals made from Viton®
- Stainless steel construction
- Manual or electropneumatic operation
- Air-open / spring-close air cylinder

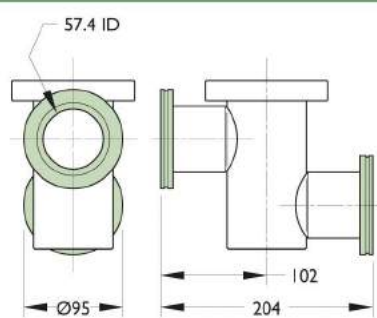


Port connections

CF


DN63CF
Metal seal flange


ISO KF


ISO DN63LF
Elastomer seal flange


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In-line valves Million cycle line MC+

DN63 ports



In-line valves Million cycle line MC+

HV Series

Elastomer seal bonnet150°C

Valve size	Actuator	Port flange	Bonnet seal	Wt kg	Reference	Part number
63.5	Manual	DN63CF	Viton®	5.5	IV-250	320026
63.5	Manual	DN63LF	Viton®	5.5	LIV-250	320056
63.5	Pneumatic	DN63CF	Viton®	5.5	IV-250-PAA	321026-03
63.5	Pneumatic	DN63LF	Viton®	5.5	LIV-250-PAA	321056-03

Valve options

Option -01
Mechanical position indicator

Option -02
Magnetic position indicator

Option -09
Air control solenoid valves

Option -11
4079 Kalrez® 250°C poppet seal

All pneumatic valves are supplied with 24V DC air control solenoids as standard.

When ordering gate valve options, please add the option number(s) to the end of the desired UHV or HV series gate valve part number listed above.

For example **323004-03-02-11**

Temperature range Bakeability, under vacuum in open/closed positions with the following bonnet/poppet seal combinations

UHV Series with Copper/Viton®	200°C open/ 150°C closed
UHV Series with Copper/Kalrez®	250°C open/ 200°C closed
HV Series with Viton®/Viton®	150°C open/ 150°C closed

Description	Option Number
Mechanical position indicator	-01
Magnetic position indicators	-02
240V AC Air control solenoid valve ²	-09

¹ Supplied as a spare part – not fitted to valve

Accessories

Hardware and gaskets

Gasket kit	For use with	Material	Quantity per pack	Reference	Part number
Poppet and bonnet seal	HV	Viton®	1 ²	IVG-250	350007

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Hex head bolt set	M8 x 50mm	DN40CF	25	M8-50	1113026
Clamp	–	DN40KF	1 ³	DCC63/100	1130008
Centring ring	–	DN40KF	1 ⁴	L63-CR	7810000

² Each gasket kit contains one bonnet and one gate seal

³ 3-4 required per flange connection

⁴ Includes one elastomer seal



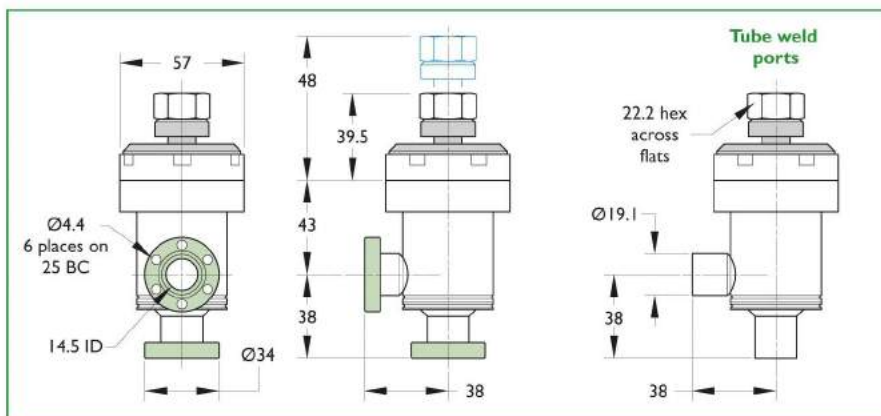
Section 2.5

All-metal valves

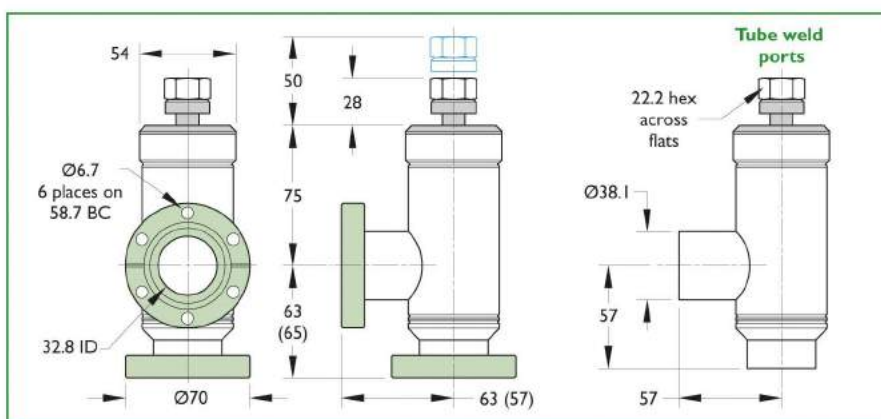
Angle

Gate valves

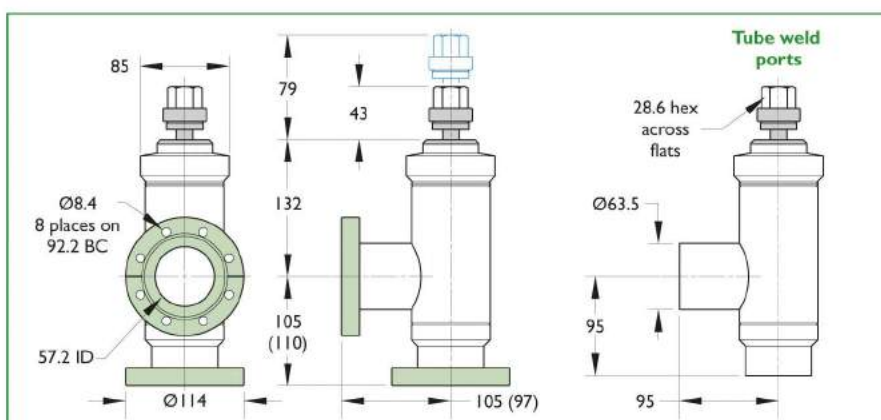
DNI6 Angle valve



DN40 Angle valve



DN63 Angle valve



Angle valves UHV

All-metal series 450°C

Caburn-MDC all-metal angle valves designated as type "V" will interface in systems currently fitted with Varian all-metal angle valves. They have port to port dimensions which are compatible with Varian products. All-metal angle valves designated as type "VG" will interface in systems currently fitted with Vacuum Generators all-metal angle valves. They have port to port dimensions which are compatible with Vacuum Generators products. All metal angle valves designated as type "T" will interface with a tube weld installation or custom flange attachment.

Valve size	Valve type	Port flange	Bonnet seal	Wt kg	Reference	Part number
DNI6	T	Tube weld	Metal	0.5	MAV-075-T	314000
DNI6	V	DN16CF	Metal	0.9	MAV-075-V	314001
DN40	T	Tube weld	Welded	1.4	MAV-150-T	314002
DN40	V	DN40CF	Welded	1.8	MAV-150-V	314003
DN40	VG	DN40CF	Welded	1.8	MAV-150-VG	314004
DN63	T	Tube weld	Welded	6.8	MAV-250-T	314005
DN63	V	DN63CF	Welded	7.3	MAV-250-V	314006
DN63	VG	DN63CF	Welded	7.3	MAV-250-VG	314007

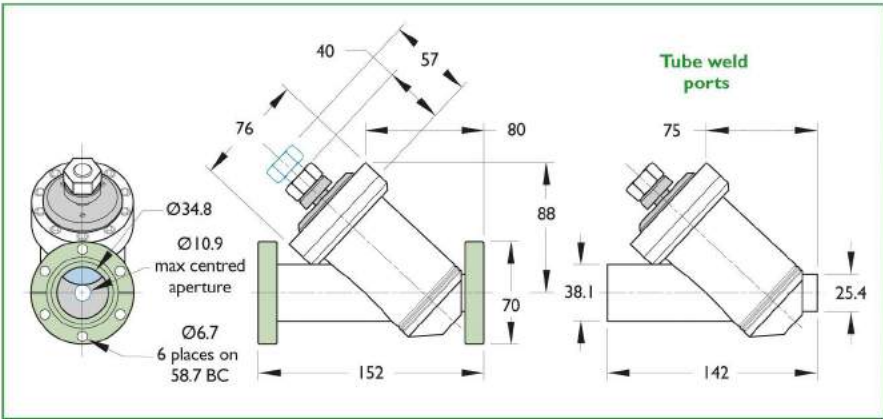
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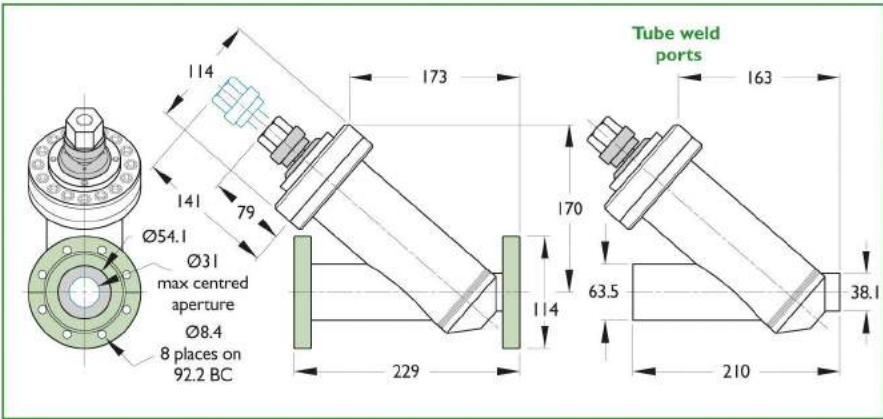
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DN40 In-line valve



DN63 In-line valve



In-line valves UHV
All-metal series 450°C

Caburn-MDC all-metal in-line valves designated as type "V" will interface in systems currently fitted with Varian all-metal in-line valves. They have port to port dimensions which are compatible with Varian products. All metal angle valves designated as type "T" will interface with a tube weld installation or custom flange attachment.

Valve size	Valve type	Port flange	Bonnet seal	Wt kg	Reference	Part number
38	T	Tube weld	Metal	2.3	M1V-150-T	316000
38	V	DN40CF	Metal	2.7	M1V-150-V	316001
63	T	Tube weld	Metal	7.7	M1V-250-T	316002
63	V	DN63CF	Metal	8.2	M1V-250-V	316003

Accessories

Gaskets



Gasket kit used with	Gasket total	Poppet	Bonnet	Port	Material	Reference	Part number
16 Angle	2	1	1	—	OFE Copper	MAVG-075	351013
40 Angle	4	1	12	2	OFE Copper	MAVG-150	351014
63 Angle	3	1	—	2	OFE Copper	MAVG-250	351015
40 In-line	4	1	1	2	OFE Copper	M1VG-150	351014
63 In-line	3	1	2	—	OFE Copper	M1VG-250	351015

² Used with In-line valve only

Hardware	Thread length	For use with	Quantity per pack	Reference	Part number
Socket cap head bolts	M4 x 20mm	DN16CF	25	M4-20	1113014
Head head bolt set	M6 x 35mm	DN40CF	25	M6-35	1113021
Head head bolt set	M8 x 50mm	DN63CF/DN100CF	25	M8-50	1113026
Head head bolt set	M8 x 60mm	DN160CF/DN200CF	25	M8-60	1113027
Head head bolt set	M8 x 60mm	DN250CF	25	M8-60(32)	1113033

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Section 2.5

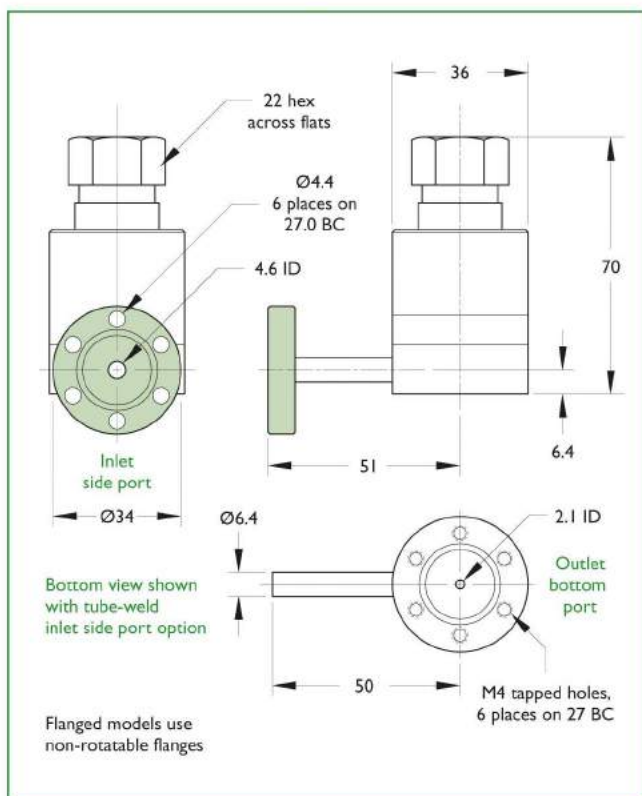
All-metal valves

Fine leak

Gate valves



E-MLV-22



UHV Series

450°C Metal seal bonnets

Features

- Adjustable leaks to 1×10^{-7} mbar l/sec
- High-temperature service to 450°C
- Durable stellite superalloy seat
- Replaceable nickel diaphragm seal
- Manual actuator
- Stainless steel construction
- Dry film lubricated actuator
- CF ports

Specifications

Material

Flanges	304ss
Valve body/seat	304ss/Stellite
Bolts	300ss
Gaskets, poppet and bonnet	Nickel

Port fastening

Bolt type	Socket head
Nut type	Hexagonal

Leak rate	1×10^{-3} to 1×10^{-7} mbar l/sec
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Inlet pressure	≤ 1 bar maximum
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Temperature rating	450°C
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Weight	0.5 kg
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All-metal MLV series leak valves are specifically designed to control gas admission into ultrahigh vacuum systems. They are manually actuated and ideally suited for handling hot or corrosive gases commonly used in demanding research environments. The valve body is constructed of type 304 stainless steel and fitted with a knife-edge seat made of a durable stellite superalloy.

Caburn-MDC ultrahigh vacuum leak valves are shipped in a leak-tight condition. Valve leak rates can be adjusted down to a minimum leak of 1×10^{-7} mbar l/sec. Leak rate is controlled by relieving the pressure applied to a replaceable nickel diaphragm. Although these valves can be fully closed and rendered leak tight, doing so repeatedly will reduce the life of the nickel diaphragm and require periodic replacement.

Description	Wt kg	Reference	Part number
Valve, DNI 6CF	0.5	E-MLV-22	315000
Valve, tube weld	0.5	E-MLV-21	315001
Nickel diaphragm	0.5	MLV-ND	931585

Bolt set	Thread length	For use with	Quantity per pack	Reference	Part number
Socket cap head bolts	M4 x 20mm	DNI 6CF	25	M4-20	1113014

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UHV Series

450°C Welded bonnets

Features

- Adjustable leaks to 1.3x10⁻¹⁰ mbar l/sec
- High-temperature service to 450°C
- Replaceable sapphire poppet
- Replaceable OFE copper seat
- Manual cantilever actuator
- Stainless steel construction
- Dry film lubricated actuator
- CF ports

Specifications

Material

Flanges	304ss
Valve body/seat	304ss/OFE Copper
Poppets	Sapphire
Bolts	300ss

Port fastening

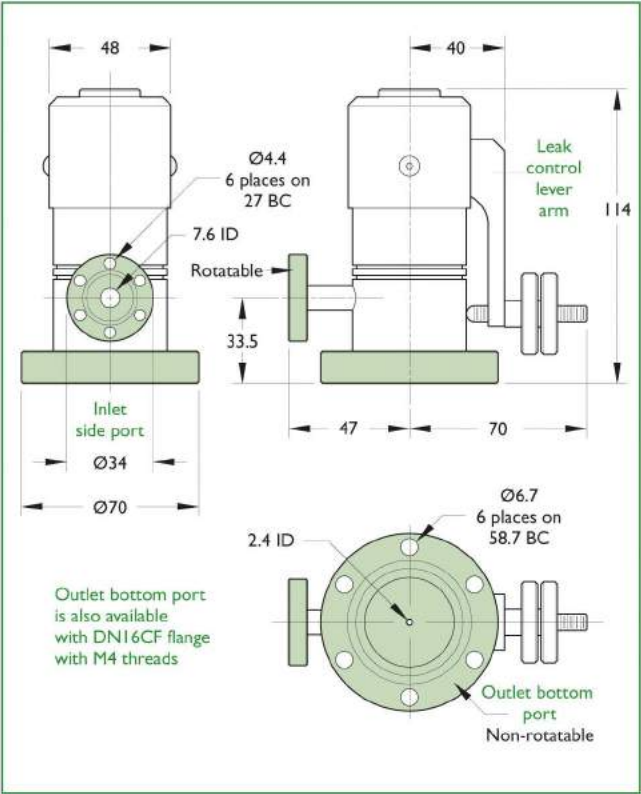
Bolt type	Socket head
Nut type	Hexagonal

Leak rate	1.3x10 ⁻¹⁰ mbar l/sec
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Inlet pressure	≤ 1 bar maximum
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Temperature rating	450°C
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Weight	0.5 kg
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All-metal ULV series precision ultrahigh vacuum leak valves are designed to control gas admission into high and ultrahigh vacuum systems. They are manually actuated via a cantilever arm fitted with extra-fine pitch threads for precise adjustment. They are ideally suited for handling hot and corrosive gases commonly used in demanding research environments. The valve body is constructed of type 304 stainless steel and a replaceable OFE copper seat. The valve poppet is made of high purity sapphire and is also replaceable. ULV series precision leak valves are shipped in a leak-tight condition. Leak rates are controlled by relieving the pressure applied to the replaceable copper seat. Leak rates are adjustable down to a minimum of 1.3x10⁻¹⁰ mbar l/sec.

Description	Wt kg	Reference	Part number
Valve, DN16CF	1.4	E-ULV-075	315013
Valve, DN40CF	1.8	ULV-150	315010
Sapphire spare kit	0.5	ULV-SA	315011

Bolt set	Thread length	For use with	Quantity per pack	Reference	Part number
Socket cap head bolts	M6 x 35mm	DN40CF	25	M6-35	1113021



Section 2.5 Butterfly valves

19 to 50mm ports

Gate valves



Features

- Quick open/quick close with positive locks
- Positive Viton® O-ring vacuum seal
- Type 304 stainless steel valve body
- High conductance
- Choice of CF or KF Flange

Description

Caburn-MDC butterfly valves require only one-quarter turn rotation of the handle to go from fully open to the fully closed position. In the DNI6CF and DNI6KF flange series, a spring loaded ball bearing becomes seated in an indent providing a positive mechanical stop. All other size valves employ a roll pin stop method.

These quick-acting butterfly valves feature an improved sealing action. The opening in the body of the valve has been machined at a slight angle to the plane of the flapper. The flapper is set to rotate slightly off-centre. On closure, this causes the sealing pressure to be applied more uniformly all around the O-ring. A reliable, positive seal is made and the tendency of previous designs to roughen the surface of the O-ring and eject it from its groove is eliminated.

Caburn-MDC butterfly valves are low outgassing. All internal surfaces are machined from solid stainless steel bar stock. The handle is made of aluminium. A small O-ring on the stem prevents shaft leakage.

The valves are offered with a choice of CF ultrahigh vacuum metal-seal flanges or ISO KF O-ring seal flanges.

Specifications

Material

Flanges and body	304ss
Knob	Aluminium
O-rings	Viton® elastomer

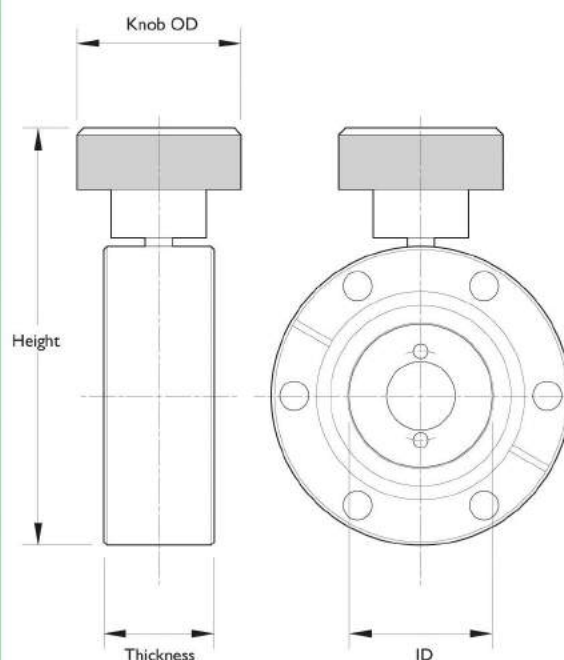
Vacuum range 1.3x10⁻⁸ mbar

Temperature rating 150°C open / 125°C closed

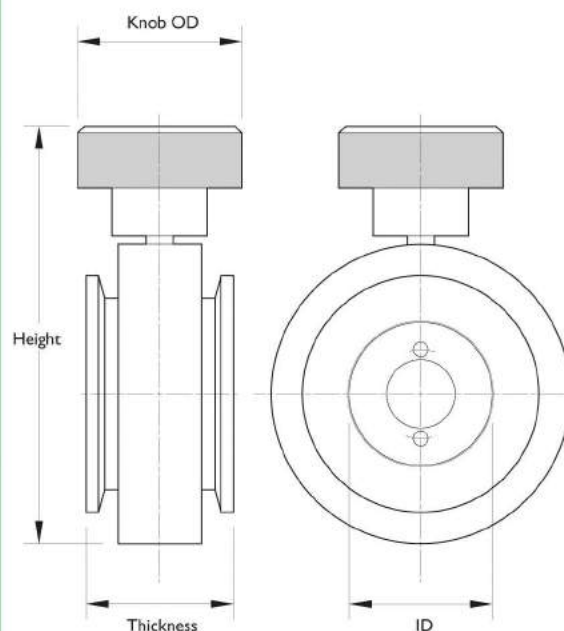
Weight and dimensions See table

UHV and HV series

CF



ISO KF



■ All valves have identical flanges both sides

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Nominal size	Type flange	Flange OD	Through height	ID	Thickness	Knob dia	Wt kg	Reference	Part number
19	DN16CF	34	50	15.2	19.1	19	0.5	BFV-075	360000
38	DN40CF	70	97	33.8	25.4	38	0.5	BFV-150	360001



Nominal size	Type flange	Flange OD	Through height	ID	Thickness	Knob dia	Wt kg	Reference	Part number
19	DN16KF	30	46	15.2	37.8	19	0.5	KBFV-075	360010
25	DN25KF	40	59	22.1	31.8	19	0.5	KBFV-100	360011
38	DN40KF	55	97	33.3	34.0	38	0.5	KBFV-150	360012
50	DN50KF	75	113	47.5	42.7	38	1.2	KBFV-200	360013



Description ¹	Nominal size	Wt kg	Reference	Part number
Seal kit	19	0.1	BFVG-075	360500
Seal kit	25	0.1	BFVG-100	360501
Seal kit	38	0.1	BFVG-150	360502
Seal kit	50	0.1	BFVG-200	360503

¹ Includes one stem seal and one flapper seal